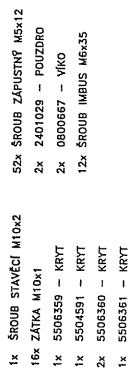
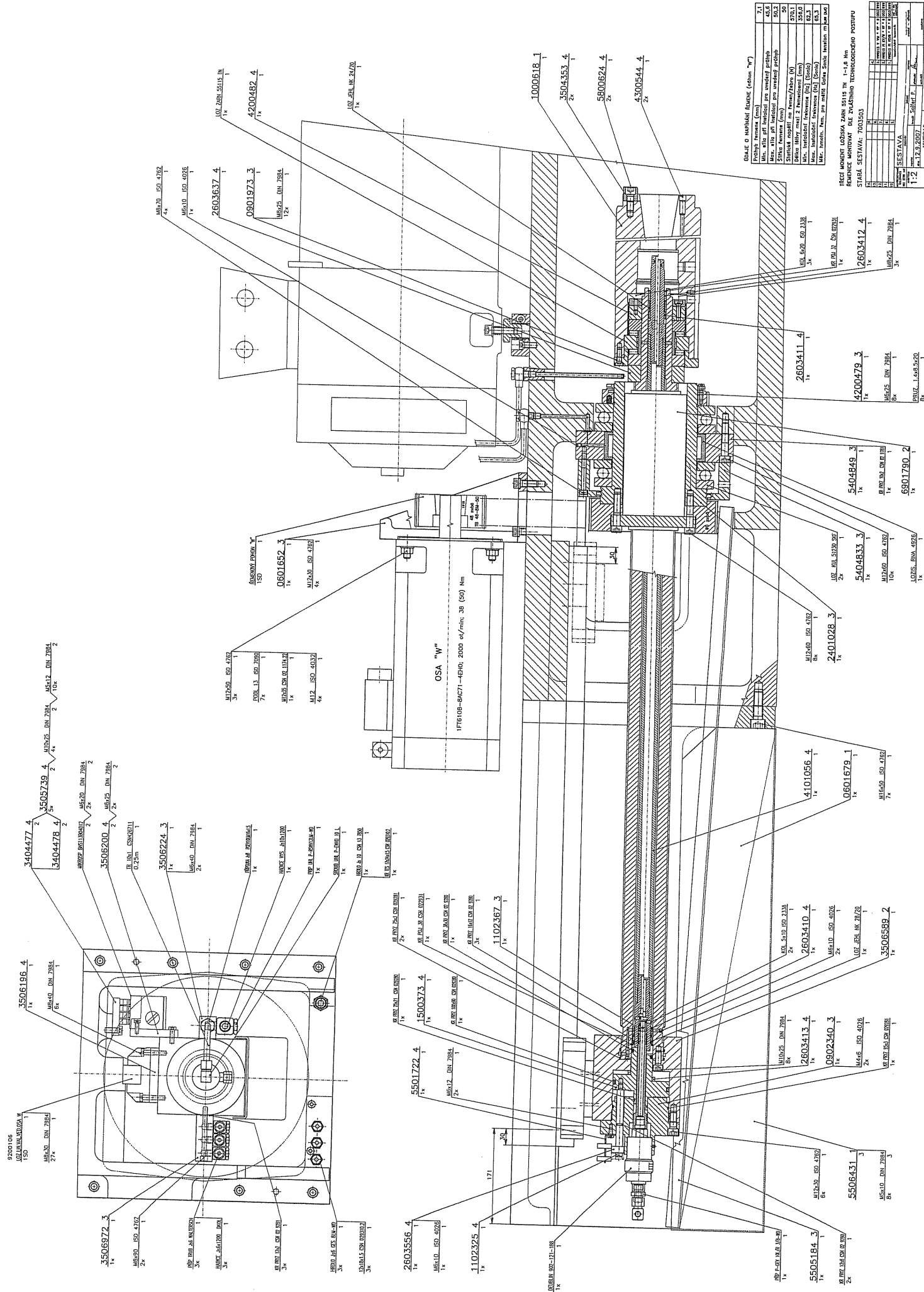
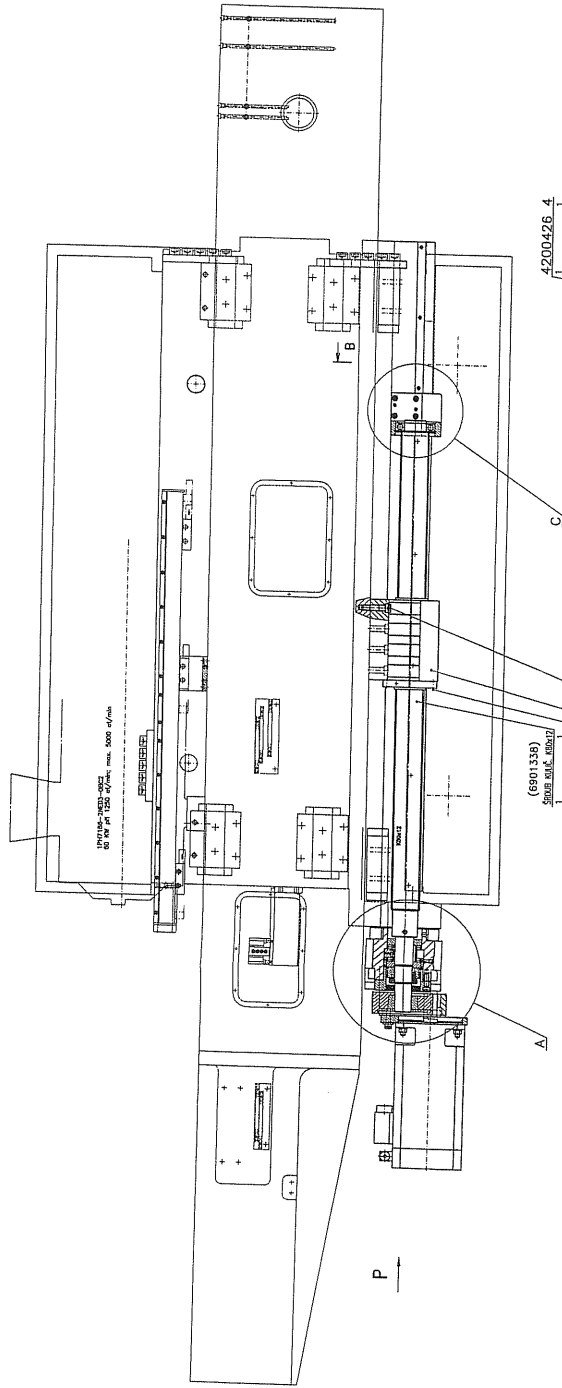


$$\frac{A-A}{A-A}$$


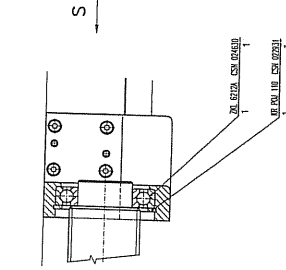


	Průhybný frekvence (mm)	7,1
Min. síla při infalci pro uvedení průhybu		43,6
Maz. síla při infalci pro uvedený průhyb		50,2
Sítková frekvence (mm)		50
Středková napětí na řemen/záhuř (N)		570,1
Délka tříhy mezi 2 řemenovými (mm)		356,0
Min. infalční frekvence (Hz) (Sonic)		62,3
Maz. infalční frekvence (Hz) (Sonic)		65,3
Max. brzdná síla (N)		

[illegible]



DETAIL A
M1:2



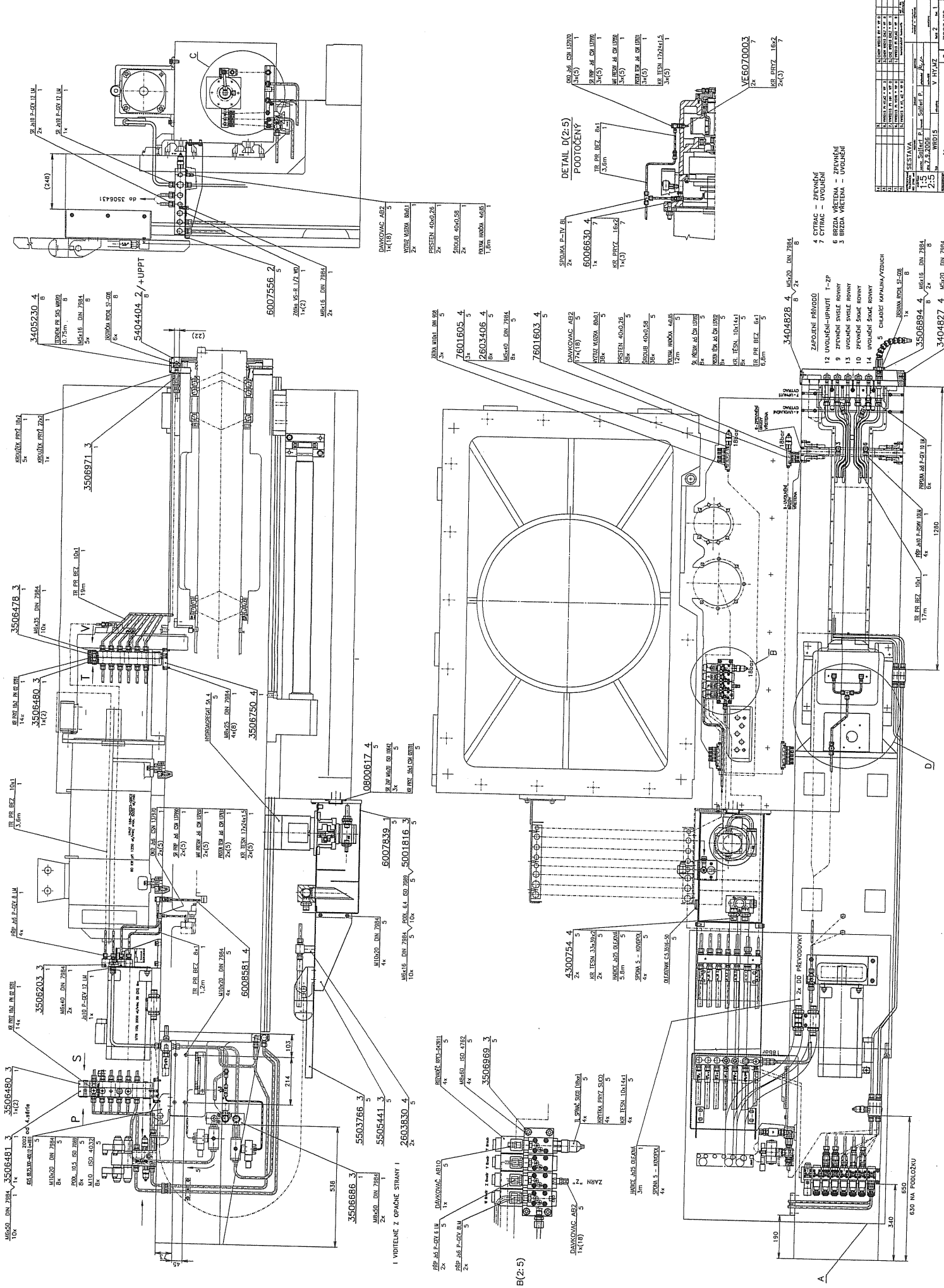
DETAIL B
M1:2

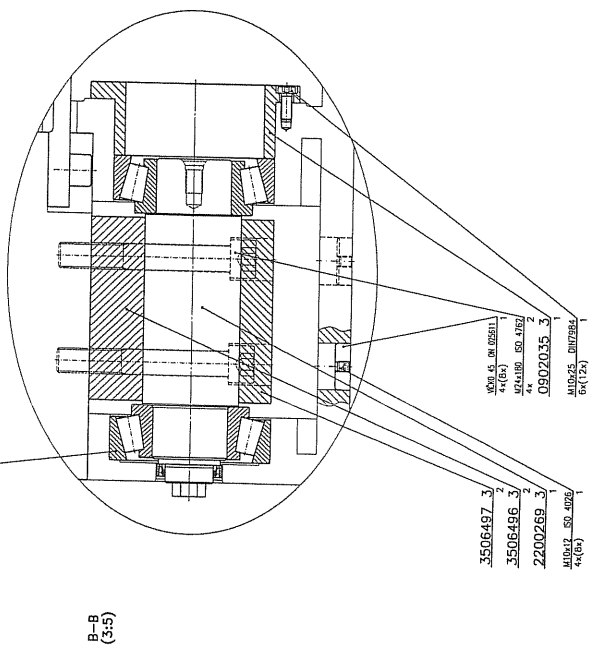
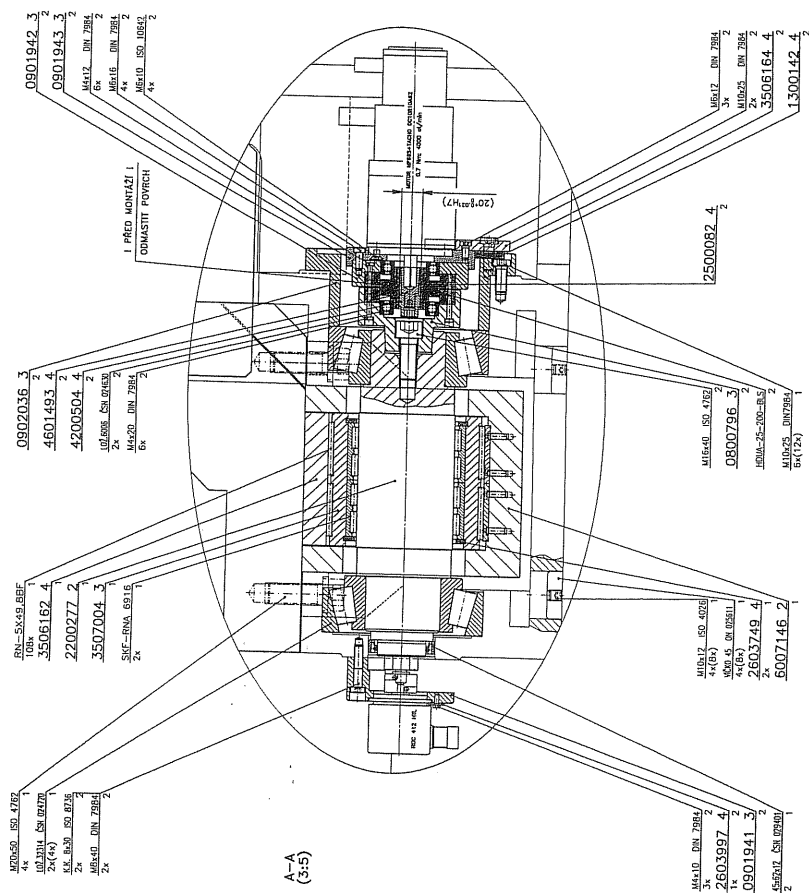
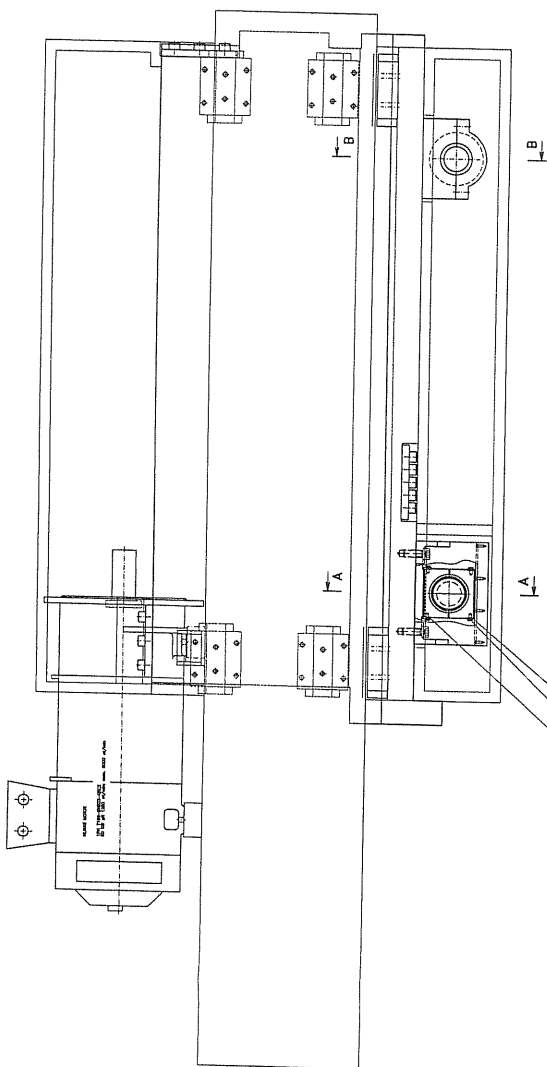
POHLED S
M1.2

[illegible]

ODJALE O NAPIHANI REMENE (nashon "z")	
Prilozh. remena (mm)	5,6
Nom. sila pili izljudici pri uvedeni prilozh	82,5
Max. sila pili izljudici pri uvedeni prilozh	88,7
Silica remena (mm)	50
Statistika napitki no femer/telo (N)	780,7
Delika Mihy mezi 2 femerizem (N)	292,2
Nom. izljudici frekvence (Hz) (Sonic)	81,0
Max. izljudici frekvence (Hz) (Sonic)	90,4
Miz. izljudici, fem. nom. napitki Grlica, Sonic izljudici	

[illegible]

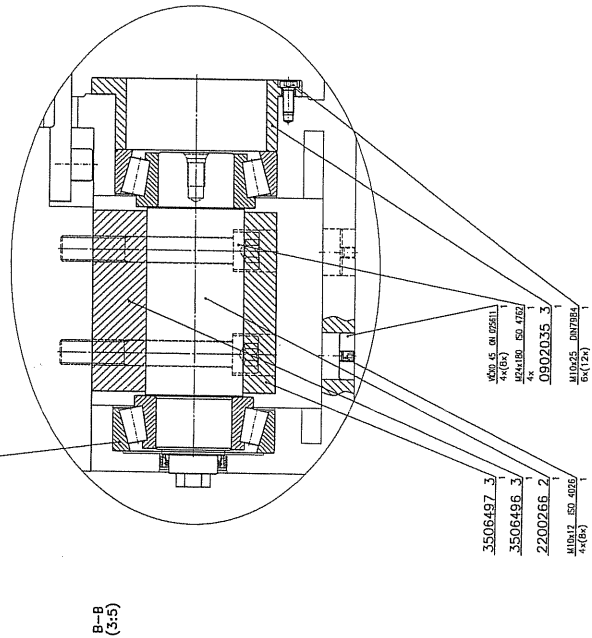
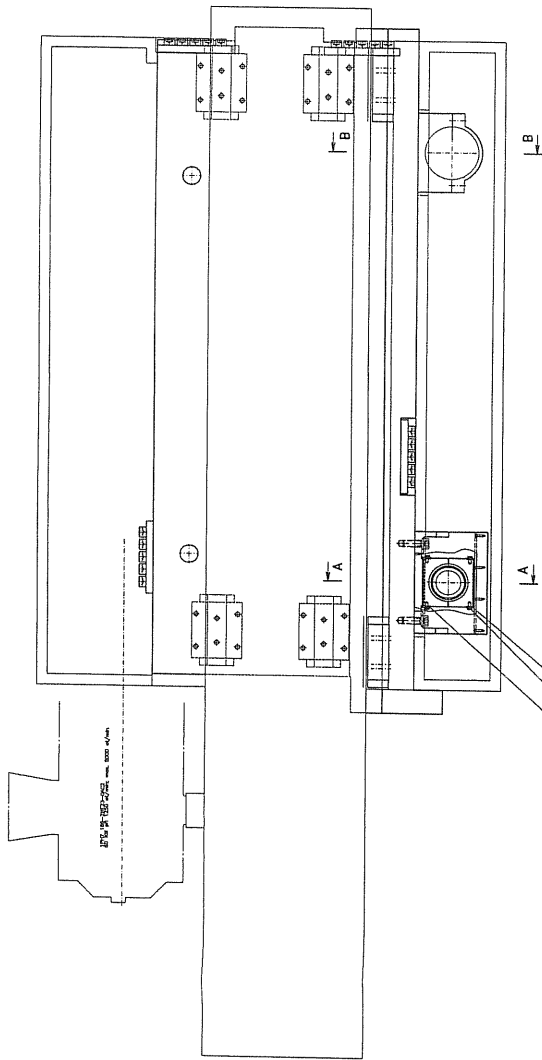


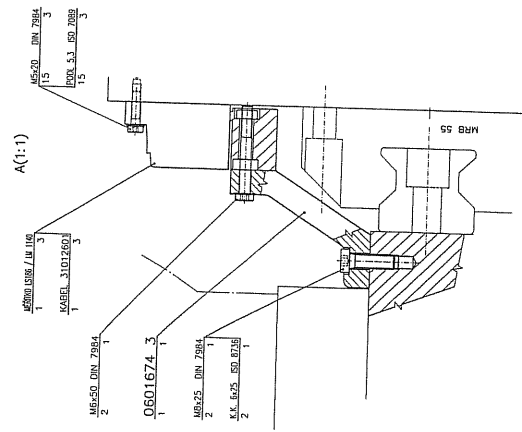
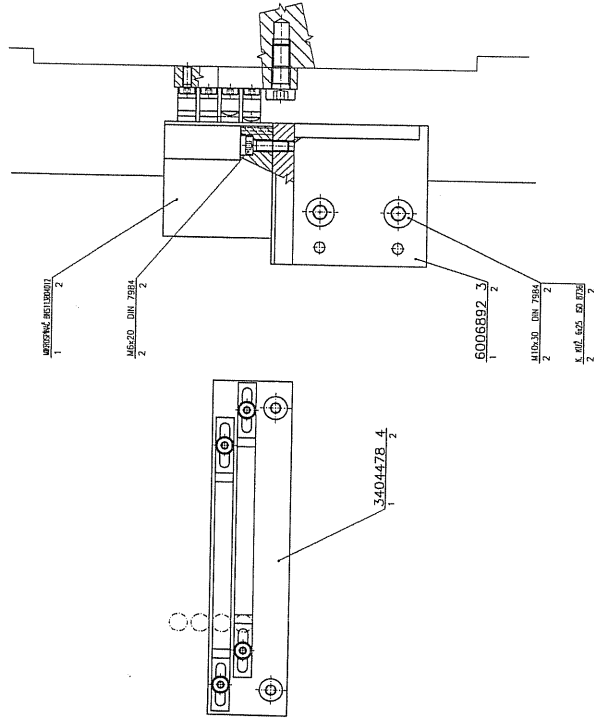
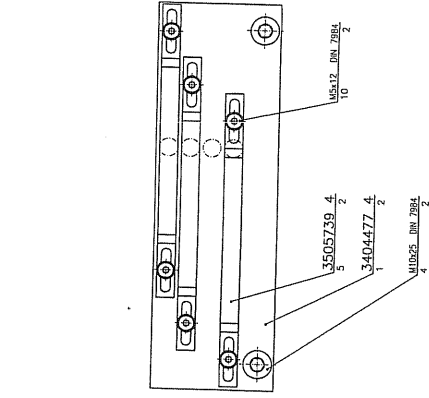
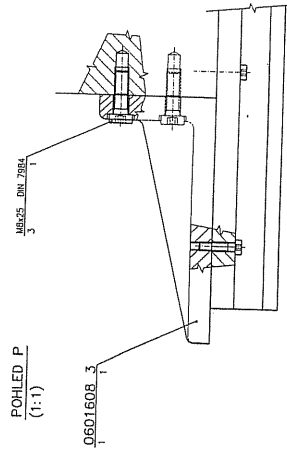
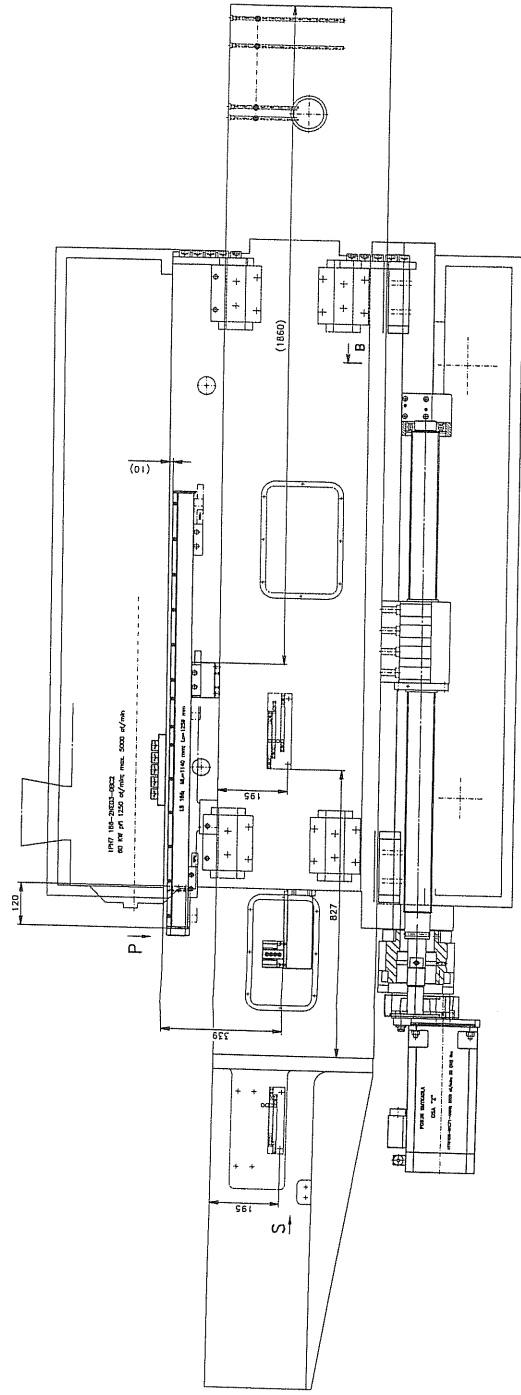
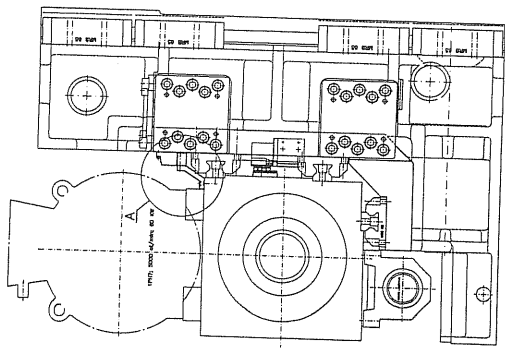


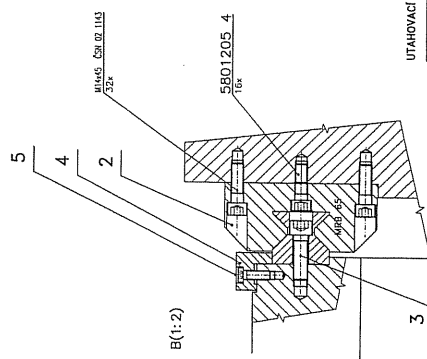
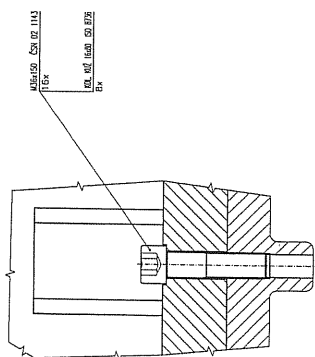
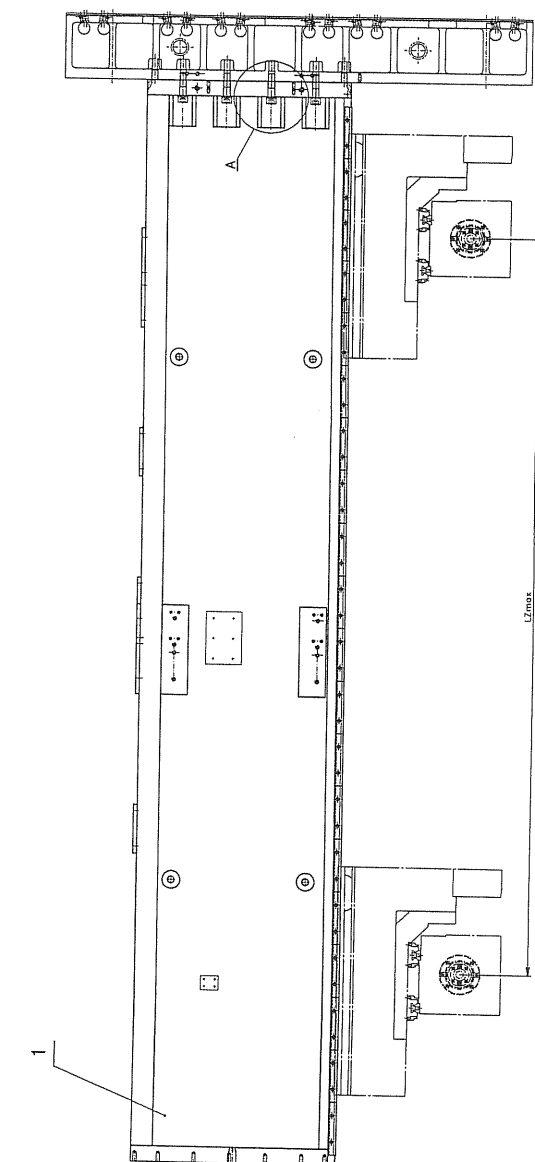
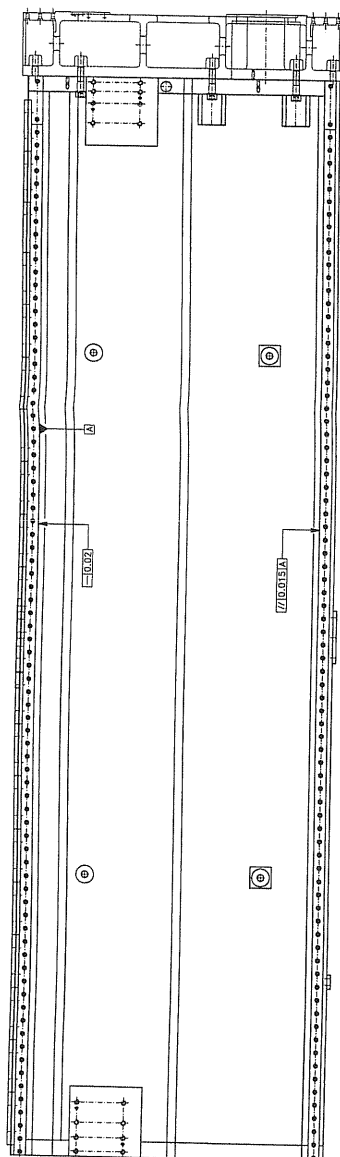
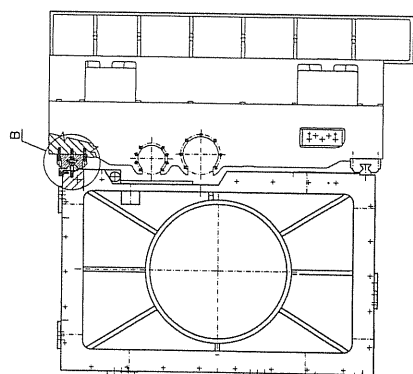
PRO PROVEDENÍ S HEIDENHAINEM

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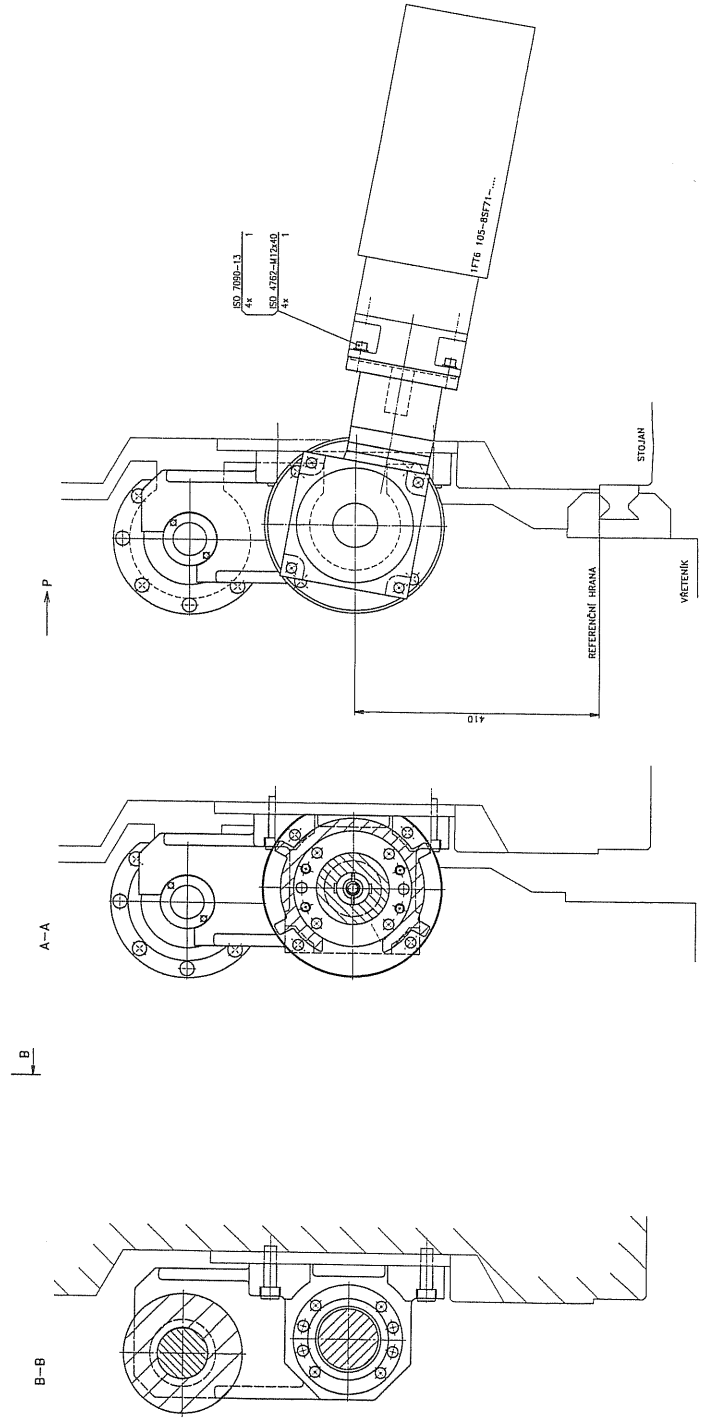
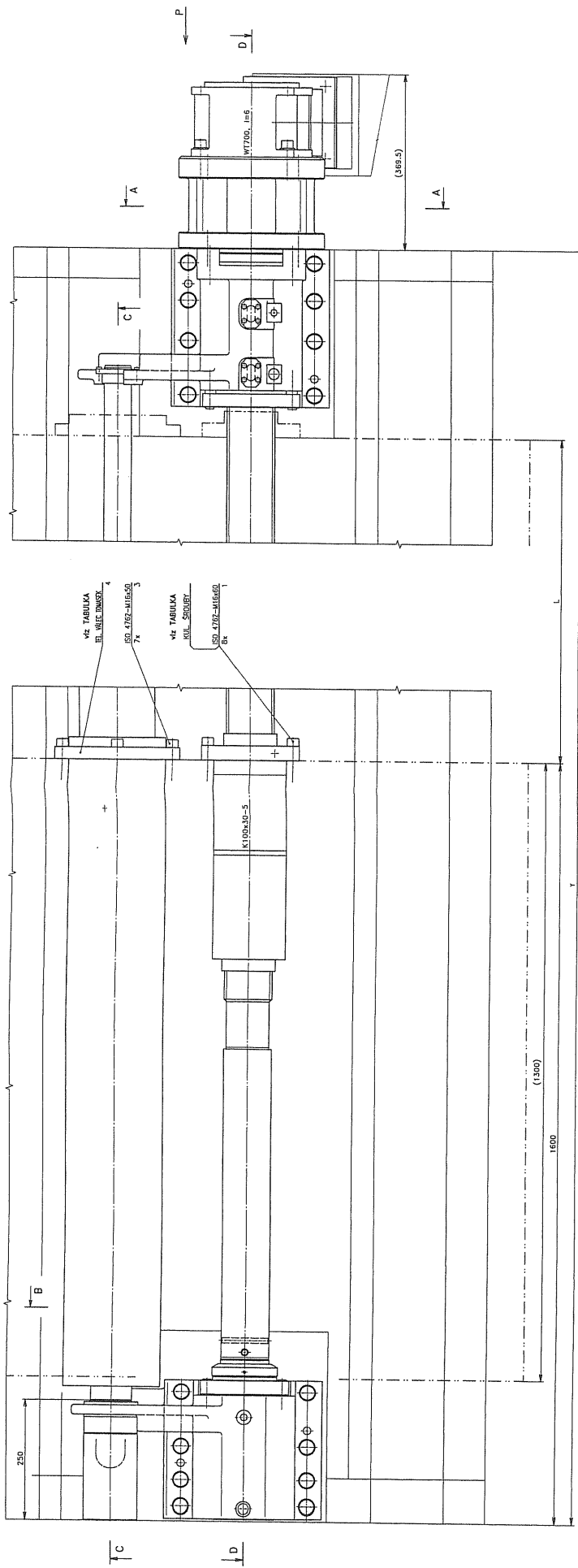
[illegible]





NAZEV	Y=2000	Y=2500	Y=3000	Y=3500	Y=4000
1	2200	2700	3200	3700	4200
2	LINEARNI VEDENI	Δv=6008504	Δv=6008504	Δv=6008505	Δv=6008507
3	MI 6x50 ISO 4762	Δv=9202042	Δv=9202041	Δv=9202044	Δv=9202047
4	LOSTA PRITACNA	108 lbs	122 lbs	134 lbs	148 lbs
5	MI 0x30 DIN 7984	Δv=3404531 - 146t	Δv=3404531 - 151kg	Δv=3404531 - 171kg	Δv=3404531 - 21kg
		28 lbs	30 lbs	34 lbs	38 lbs

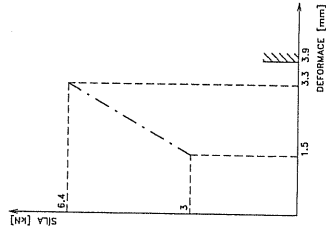
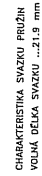
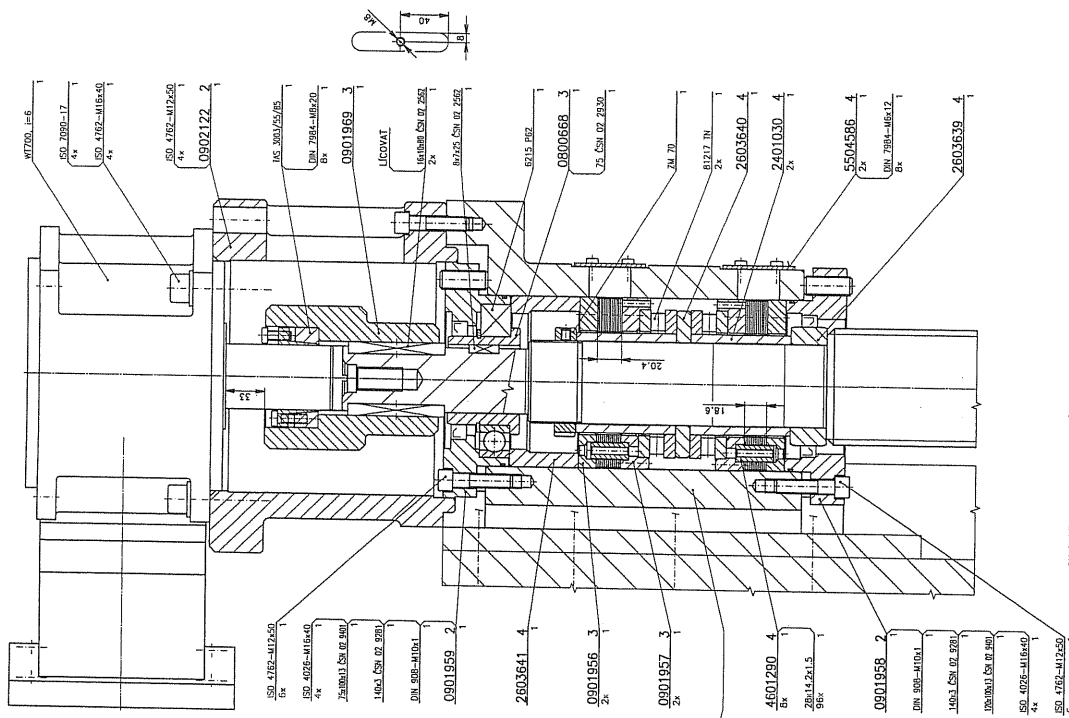
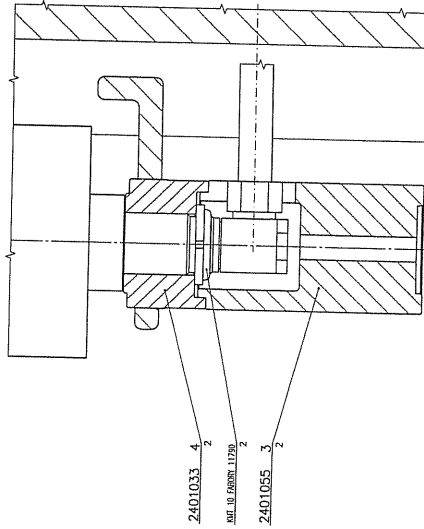
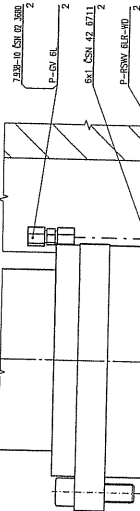
[illegible]

[illegible]

PARAMETR max Y (mm)	PREŠTAVENI L (mm)
2200	4200
2700	4700
3200	5200
3700	5700
4200	6200

PŘEPEVNUTÍ LOŽISKA ZARN 70130TN-UTÁHOVACÍ MOMENT
MATICE ZWA 70/110 ...330Nm
PERA 16h9x10x80 LÍCOVAT DO DÍLCE č.v.0901969_3
S MAXIMÁLNÍ VŮLJ 0.025mm

[illegible]

[illegible]

Technical drawing of the front view of a rectangular metal plate. The plate features a large central circular hole. Surrounding this hole is a rectangular frame with diagonal cross-bracing. The plate is equipped with various mounting features: two circular holes with crosshairs on the top edge, a rectangular slot with a crosshair on the top right, and a circular hole with a crosshair on the bottom right. The plate is marked with numerous '+' symbols indicating mounting points. The drawing is a line drawing with no shading.

Technical drawing of a rectangular container with a circular hatch. The drawing includes the following dimensions and annotations:

- Scale: $M 1:10$
- Top edge dimension: 349
- Left edge dimension: 390
- Right edge dimension: $600 \pm 332,2$
- Bottom edge dimension: 500 ± 40 and $550 \pm 470,2$
- Annotation: "POJISTE 800 VARIANTA BEZ TLUMACE" (Support 800 variant without insulation)
- Reference numbers: 1, 2, 3, 2, 3

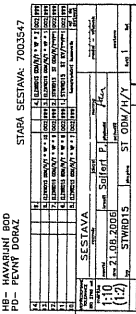
Architectural drawing of the 'Sanku Stojanu' (Sanku Stand). The drawing shows a top-down view of a rectangular frame with a central circular opening. The frame is supported by four diagonal braces. Dimensions are provided in centimeters (0 to 150). Two circular detail views of the frame's joints are shown, one at the top right and one at the bottom right.

Technical drawing of a roof structure (A(1:2)) showing a cross-section of a roof with a gable end. The drawing includes dimensions and material specifications. The roof slope is indicated by a triangle with a vertical side of 12 and a horizontal side of 4. The roof thickness is 100 mm. The gable end thickness is 100 mm. The roof is labeled "TABULKA" (tiles) and "D50 ISO 100/2" (50 mm thick ISO 100/2 insulation). The gable end is labeled "D50 ISO 100/2" and "D50 ISO 100/2".

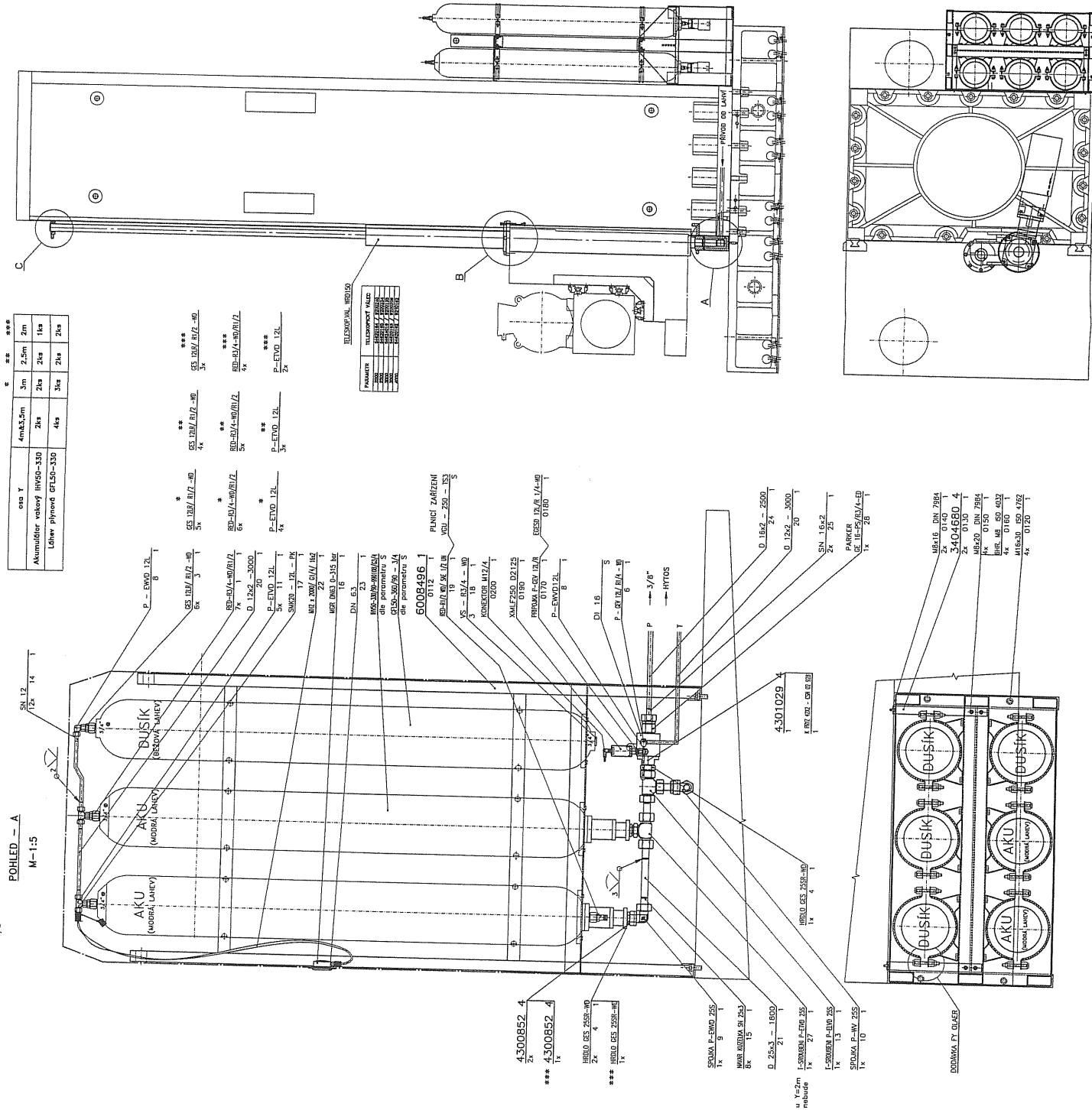
PARAMETRE	MĚCHY (2x)
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2500	37695501 / 99
3000	37696797 / 99
3500	37696795 / 99
4000	37696801 / 99

14					14	STW015	ST	VM	0	7004051
13					13	STW015	ST	VM	0	7004051
12					12	STW015	ST	VM	0	7004051
11					11	STW015	ST	VM	0	7004051
10					10	STW015	ST	VM	0	7004051
9					9	STW015	ST	VM	0	7004051
8					8	STW015	ST	VM	0	7004051
7					7	STW015	ST	VM	0	7004051
6					6	STW015	ST	VM	0	7004051
5					5	STW015	ST	VM	0	7004051
4					4	STW015	ST	VM	0	7004051
3					3	STW015	ST	VM	0	7004051
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1					1	STW015	ST	VM	0	7004051

STARÝ VŮKRES 7003644



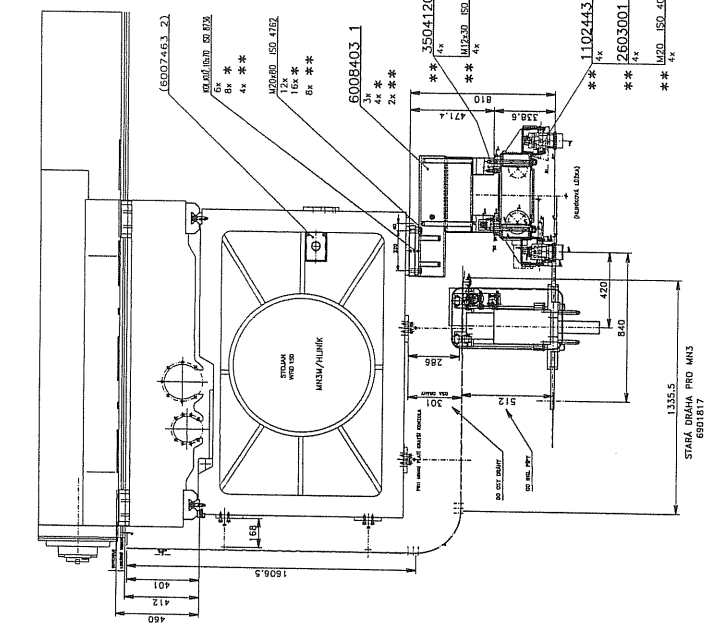
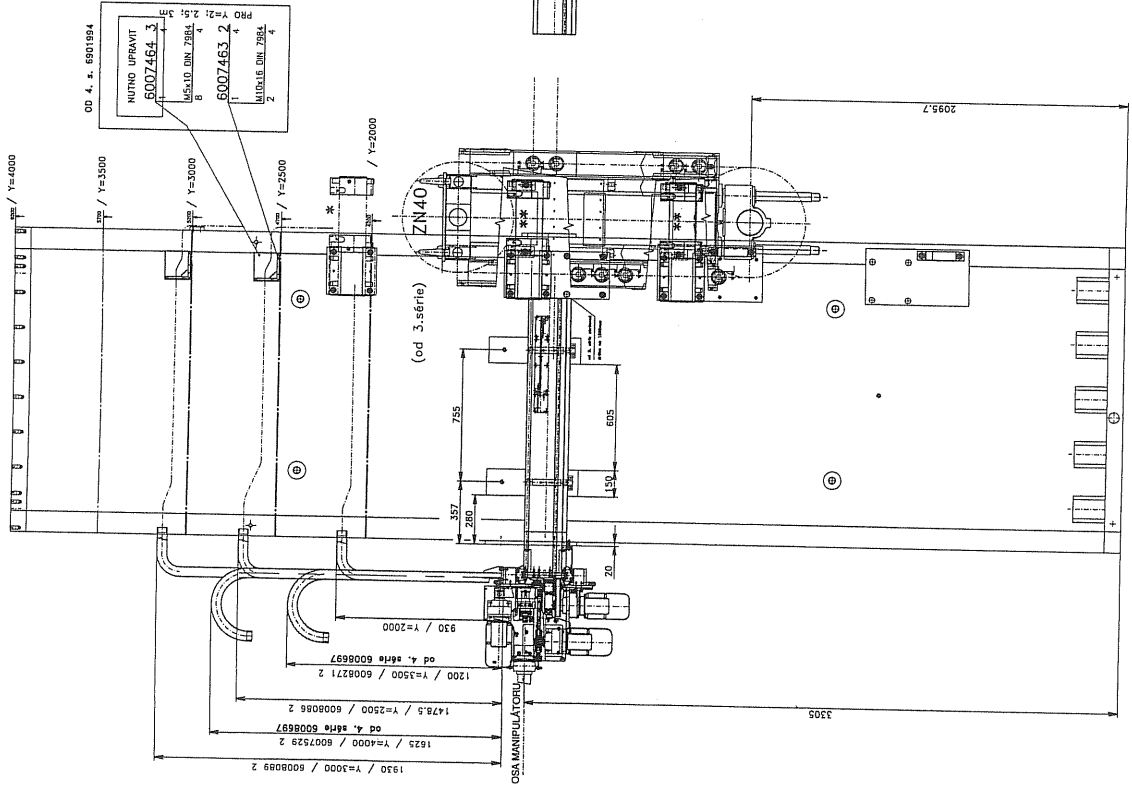
osa Y	4m&3,5m	3m	2,5m	2m
Akumulátor vakuov HV50-330	2ks	2ks	2ks	1ks
Láhev plynová GFL50-330	4ks	3ks	2ks	2ks

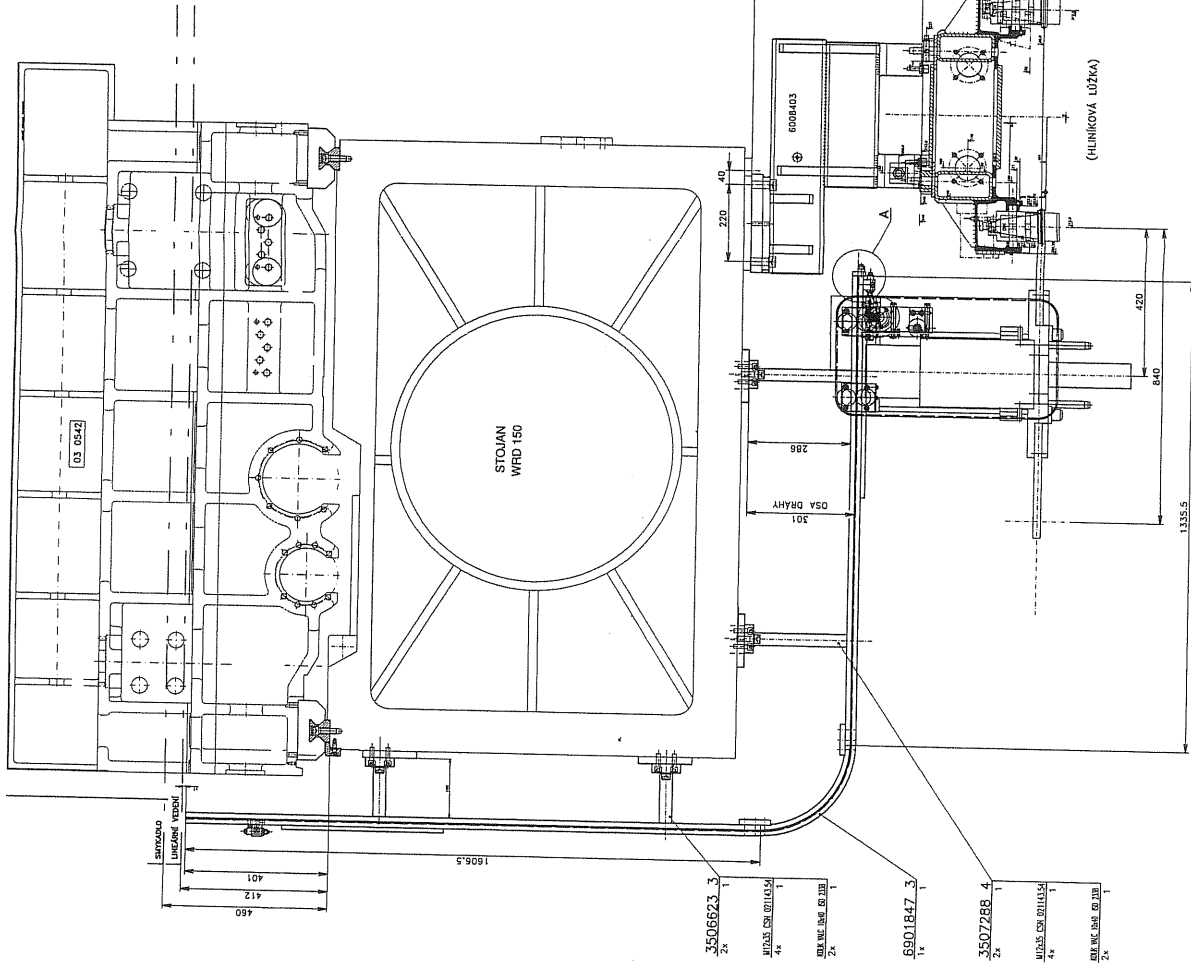


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A 3x3 grid of 9 squares. Each square contains a 3x3 grid of 9 plus signs. The grid is outlined with dashed lines and has tick marks on the outer edges.

STARÝ VÝKRES 7004059





6901503_4
1x (2x)
M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
2x (4x)
3506634_4
1x (2x)

6901798_3
1x (2x)
M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
2x (4x)
3506634_4
1x (2x)

3506626_4
1x (2x)
M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
2x (4x)
3506634_4
1x (2x)

6901503_4
1x (2x)
M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
2x (4x)
3506634_4
1x (2x)

6901690_3
1x (2x)
M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
2x (4x)
3506634_4
1x (2x)

6901503_4
1x (2x)
M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
2x (4x)
3506634_4
1x (2x)

6901503_4
1x (2x)
M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
2x (4x)
3506634_4
1x (2x)

6901503_4
1x (2x)
M16x40 DIN 7984
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200x 8,5 ISO 7089
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3506634_4
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6901503_4
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M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
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3506634_4
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6901503_4
1x (2x)
M16x40 DIN 7984
2x (4x)
200x 8,5 ISO 7089
2x (4x)
3506634_4
1x (2x)

PLATNE PRO MN3M

DRÁHU PRO MN4M DODÁVÁ VDTIS LBC

PRO MN3M: ZN40 / ZN60 / ZN80

PRO MN3M: ZN40 / ZN60 / ZN80

PRO MN3M: ZN40 / ZN60 / ZN80

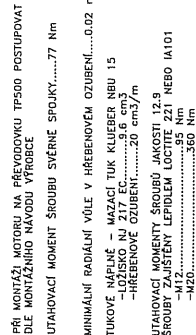
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PRO MN3M: ZN40 / ZN60 / ZN80

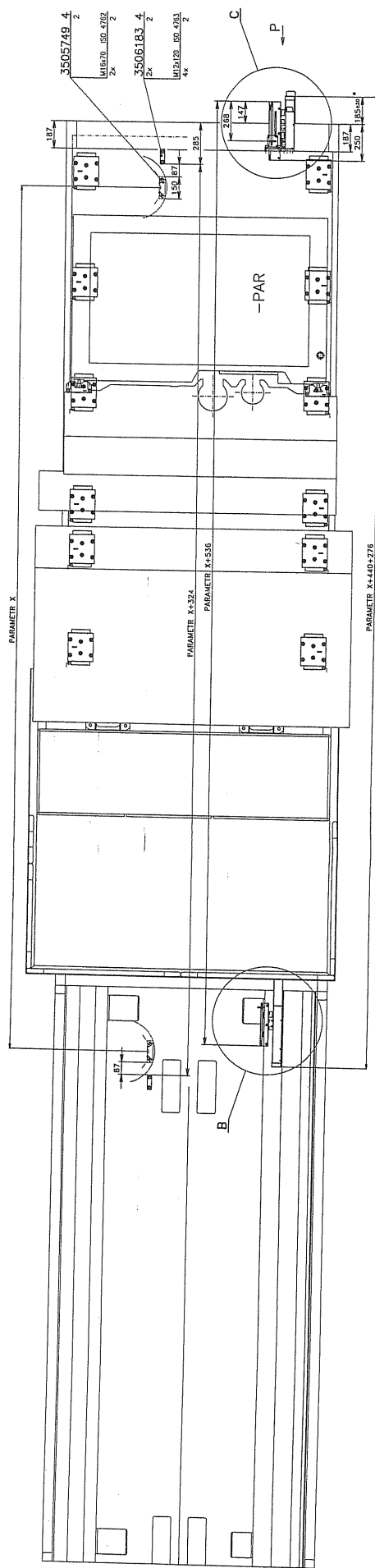
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PRO MN3M: ZN40 / ZN60 / ZN80

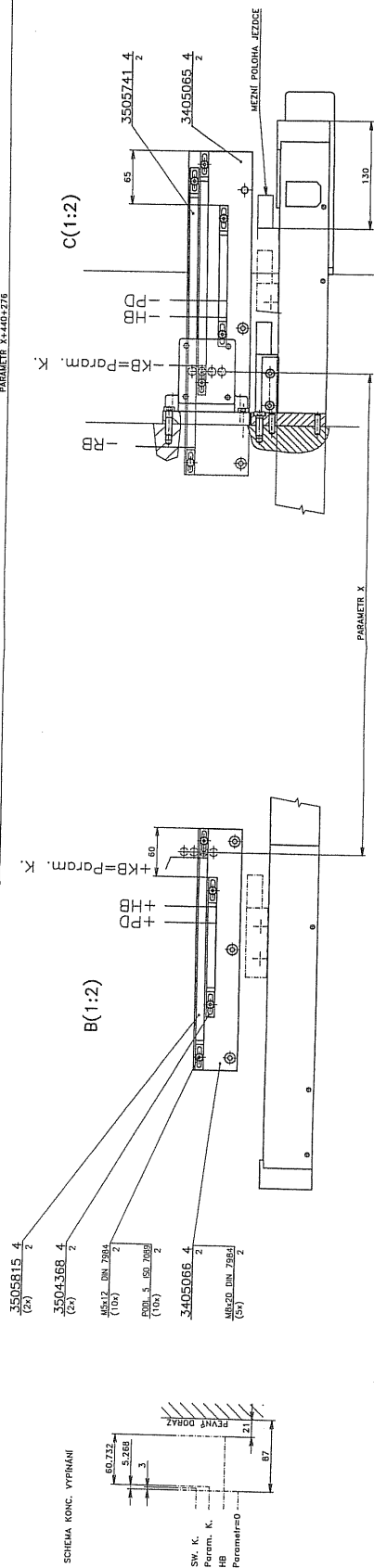
PRO MN3M: ZN40 / ZN60 / ZN80



STUDENT INFORMATION		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT		STUDENT		PATIENT	
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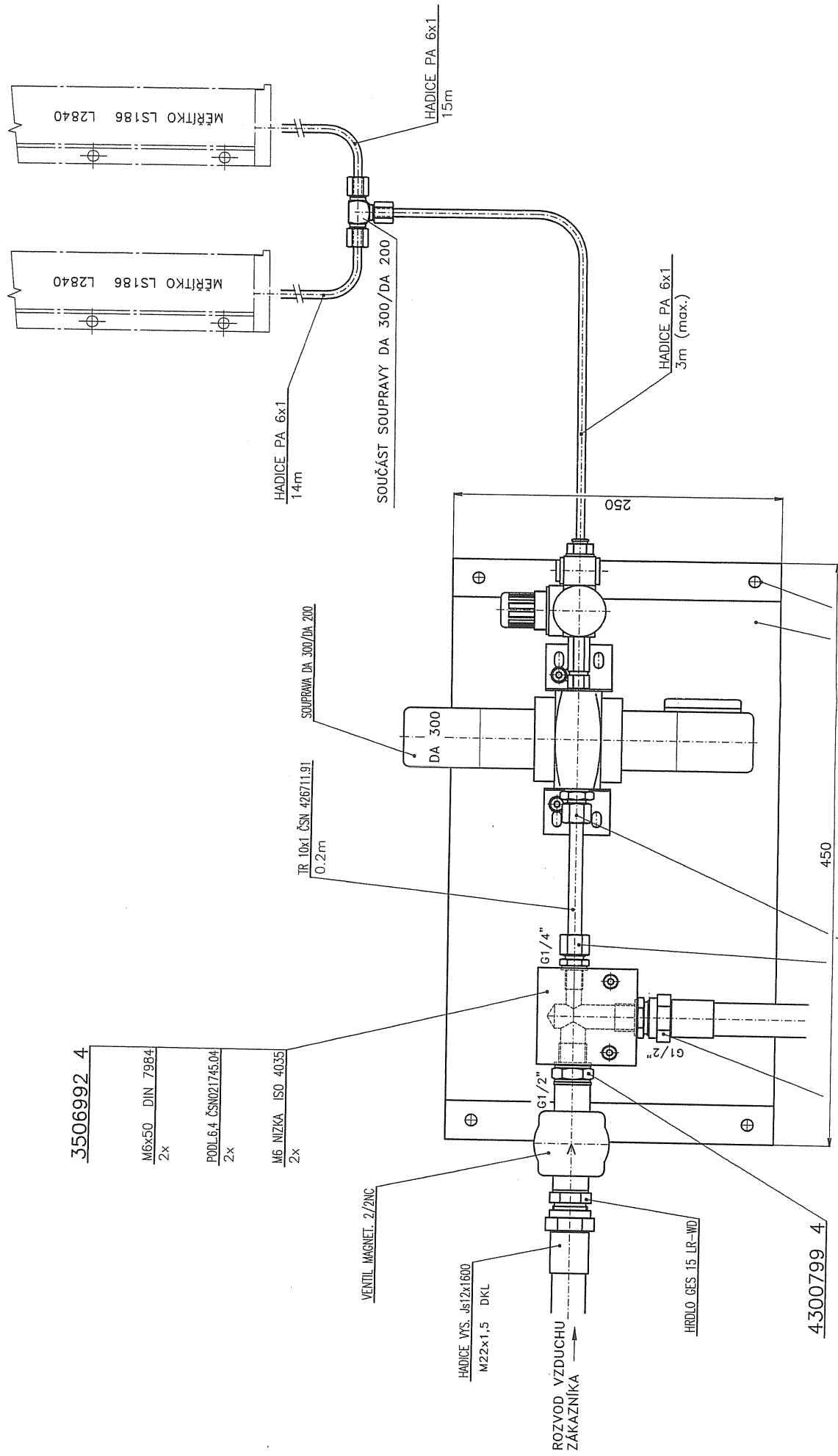
$A(1:2)$ 

SCHEMA KONC. VYPÍŇÁNÍ/



RB= REFERENČNÍ BOD
PD= PEVNÝ DORAZ
SW,K.- SOTVAROVÝ KONCOVÝ BOD
Param. K.- PARAMETROVÝ KONCOVÝ BOD = KB-KONCOVÝ
HB= HAVARJNÍ BOD
P) PŘÍPEVŇOVACÍ SROUB PRAVITKA NESMÍ PADNOUT DO SPRAVNÉ MUŽE LOŽI

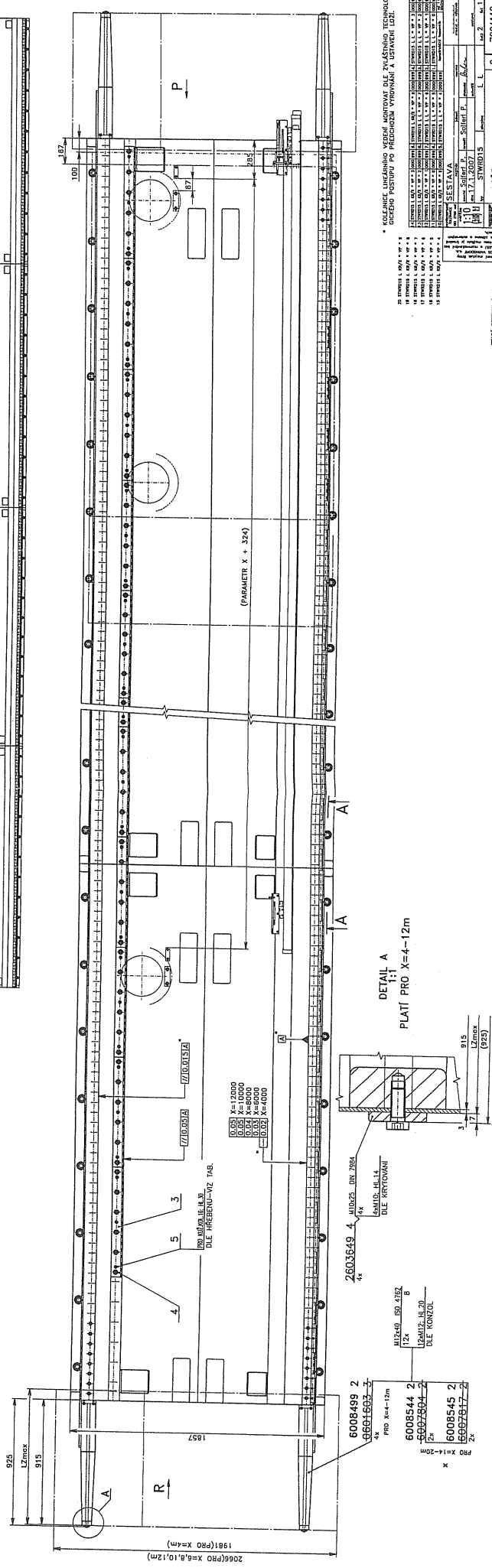
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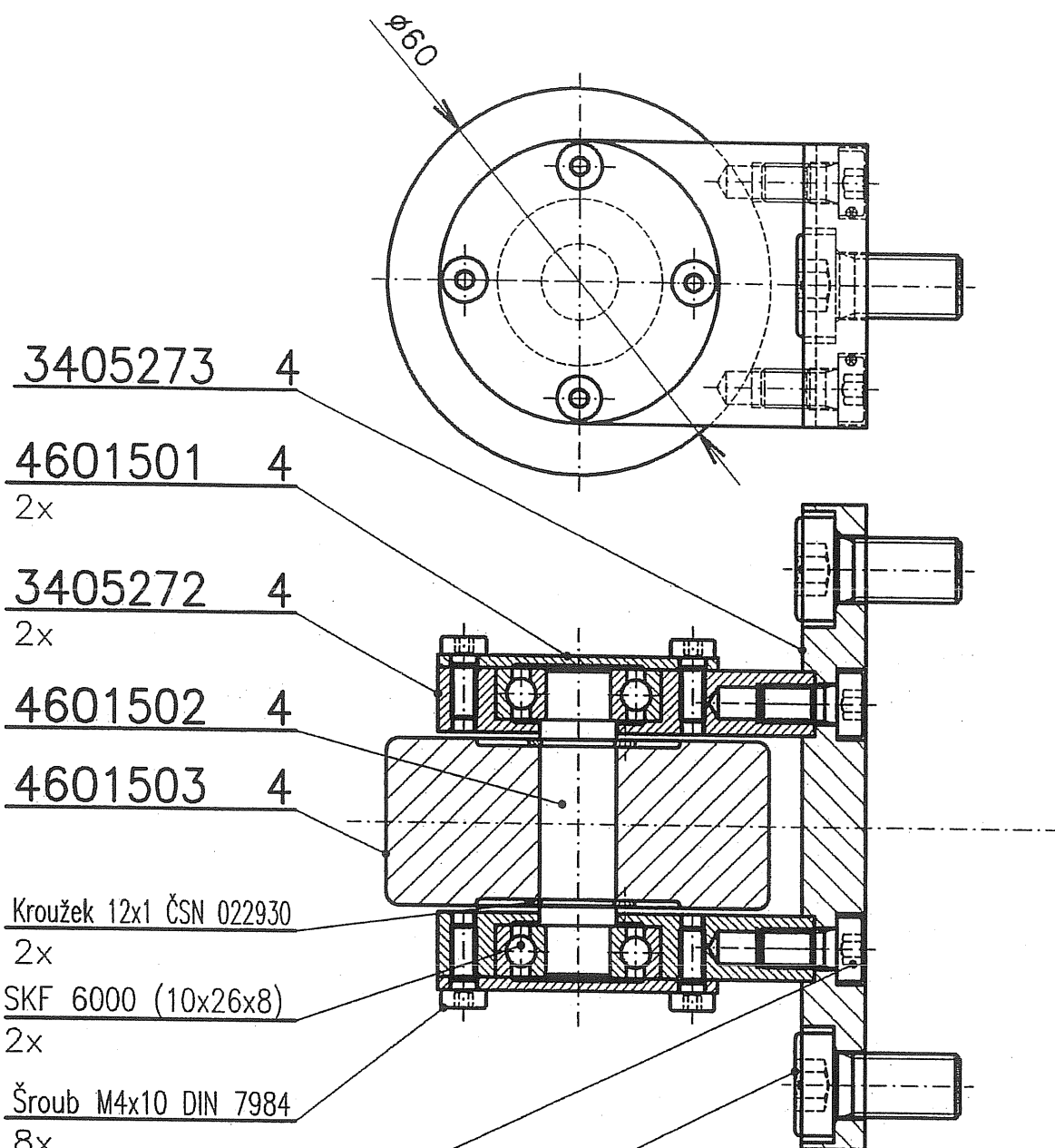


PLATÍ PRO STROJ WRD150 - 0104 / ZAK 5772A71

[illegible]

KOŘEN
PŘÍVODU X





3405273 4

4601501 4

2x

3405272 4

2x

4601502 4

4601503 4

Kroužek 12x1 ČSN 022930

2x

SKF 6000 (10x26x8)

2x

Šroub M4x10 DIN 7984

8x

Šroub M6x12 DIN 7984

4x

Šroub M10x20 DIN 7984

2x

POUŽITÍ:
OPĚRNÁ Kladka NOSIČE KABELŮ
K MONTÁŽI NA STOJAN STROJE

14.			9.			4.	STWRD15 ST PAVN*VP*7	004	999
13.			8.			3.	STWRD15 ST PVAN*VP*6	004	999
12.			7.			2.	STWRD15 ST PVAN*VP*3	004	999
11.			6.			1.	STWRD15 ST PVAN*VP*1	004	999
10.			5.			konstrukční kusovník			od do platnost

Duševní majetek firmy © TOS VARNSDORF a.s. Zneužití a rozmnožování bez souhlasu majitele je trestné podle zákona o autorských právech.	NEPŘEDEPSANÉ TOLERANCE ISO 2768 mk	PODSESTAVA			model – výkovek	
	měřítko 1:1	rozměr	jakost	norma	sestava	
	navrhl Smola	kreslil Smola	přezkoušel	schválil	listů list	
	dne 19.2.2007	typ STWRD15		skupina ST PAVN	číslo výkresu	
	TOS	KLADKA název	HESTEGO doplněk názvu	4 formát	7004310 číslo výkresu	

STOJAN PŮDORYS

45

105

MIN 5

The drawing is a top-down view of a mechanical component. It features a large circular hole in the center, surrounded by a rectangular frame. Two smaller circular holes are positioned horizontally above the main hole. Dimensions are indicated: a vertical dimension of 45 on the left, a horizontal dimension of 105 on the right, and a minimum clearance of 5 between the two smaller holes. The text 'STOJAN PŮDORYS' is written vertically on the left side.

STOJAN PŮDORYS

45

105

MIN 5

This technical drawing shows a plan view of a mechanical assembly. It features a large circular component with a central hole, surrounded by a rectangular frame. Two smaller circular components are positioned above the main circle. Dimensions are indicated: 45 for the width of the main assembly, 105 for the total width including side flanges, and MIN 5 for the minimum distance between the two upper circular components. The drawing includes various dashed and solid lines to represent different parts and boundaries.

STOJAN PŮDORYS

45

105

MIN 5

The drawing is a top-down view of a mechanical component. It features a large circular hole in the center, surrounded by a rectangular frame. Two smaller circular holes are positioned horizontally above the main hole. Dimensions are indicated: a vertical dimension of 45 on the left, a horizontal dimension of 105 on the right, and a minimum clearance of 5 between the two smaller holes. The text 'STOJAN PŮDORYS' is written vertically on the left side.

STOJAN PŮDORYS

45

105

MIN 5

The drawing is a top-down view of a mechanical component. It features a large circular hole in the center, surrounded by a rectangular frame. Two smaller circular holes are positioned horizontally above the main hole. Dimensions are indicated: a vertical dimension of 45 on the left, a horizontal dimension of 105 on the right, and a minimum clearance of 5 between the two smaller holes. The text 'STOJAN PŮDORYS' is written vertically on the left side.

STOJAN PŮDORYS

45

105

MIN 5

The drawing is a top-down view of a mechanical component. It features a large circular hole in the center, surrounded by a rectangular frame. Two smaller circular holes are positioned horizontally above the main hole. Dimensions are indicated: a vertical dimension of 45 on the left, a horizontal dimension of 105 on the right, and a minimum clearance of 5 between the two smaller holes. The text 'STOJAN PŮDORYS' is written vertically on the left side.

STOJAN PŮDORYS

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STOJAN PŮDORYS

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STOJAN PŮDORYS

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105

MIN 5

The drawing is a top-down view of a mechanical component. It features a large circular hole in the center, surrounded by a rectangular frame. Two smaller circular holes are positioned horizontally above the main hole. Dimensions are indicated: '45' for the width of the central hole, '105' for the total width of the component, and 'MIN 5' for the minimum distance between the two smaller holes. The text 'STOJAN PŮDORYS' is written vertically on the left side.

STOJAN PŮDORYS

45

105

MIN 5

The drawing is a top-down view of a mechanical component. It features a large circular hole in the center, surrounded by a rectangular frame. Two smaller circular holes are positioned horizontally above the main hole. Dimensions are indicated: '45' for the width of the central hole, '105' for the total width of the component, and 'MIN 5' for the minimum distance between the two smaller holes. The text 'STOJAN PŮDORYS' is written vertically on the left side.

STOJAN PŮDORYS

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105

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STOJAN PŮDORYS

45

105

MIN 5

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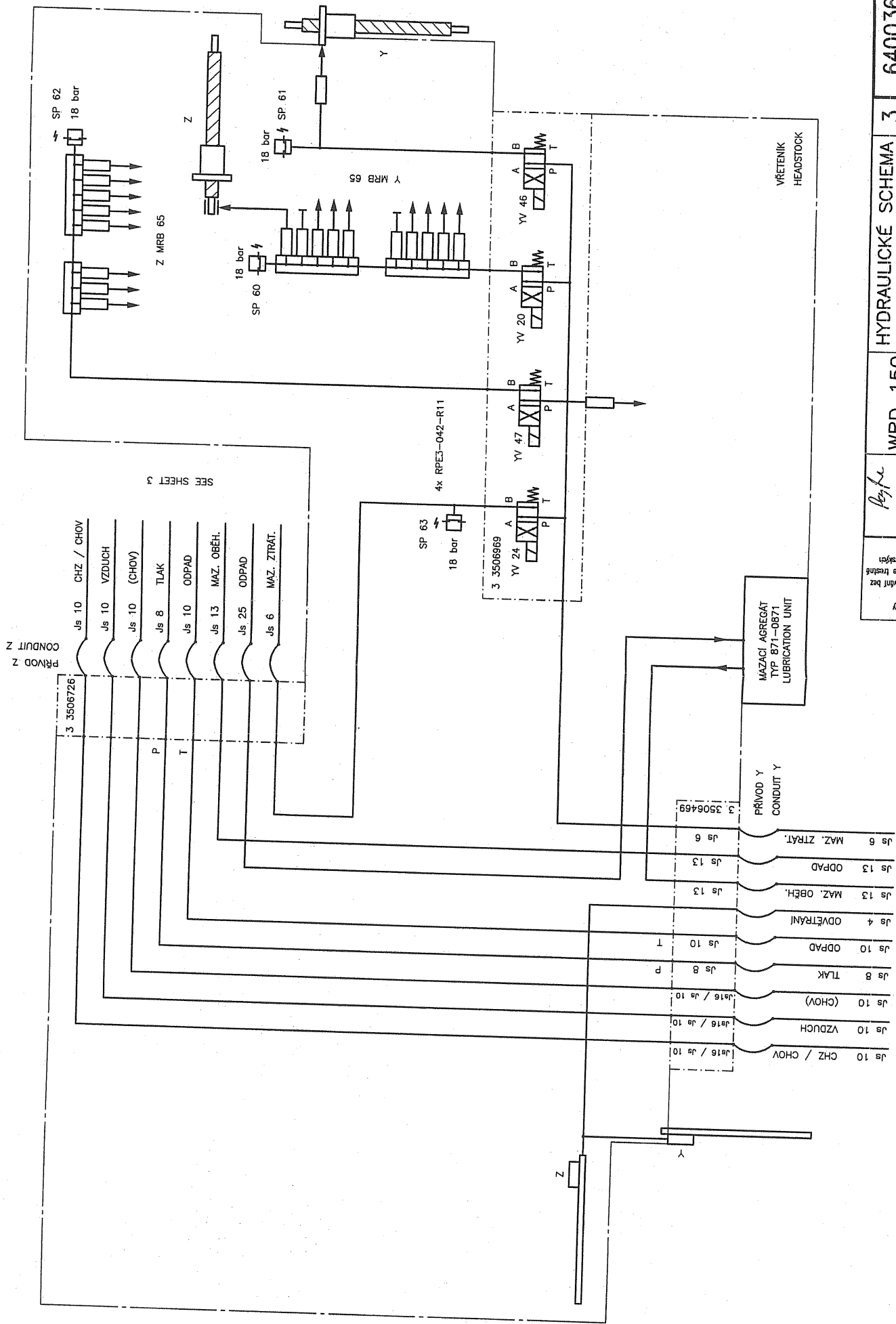
STOJAN PŮDORYS

45

105

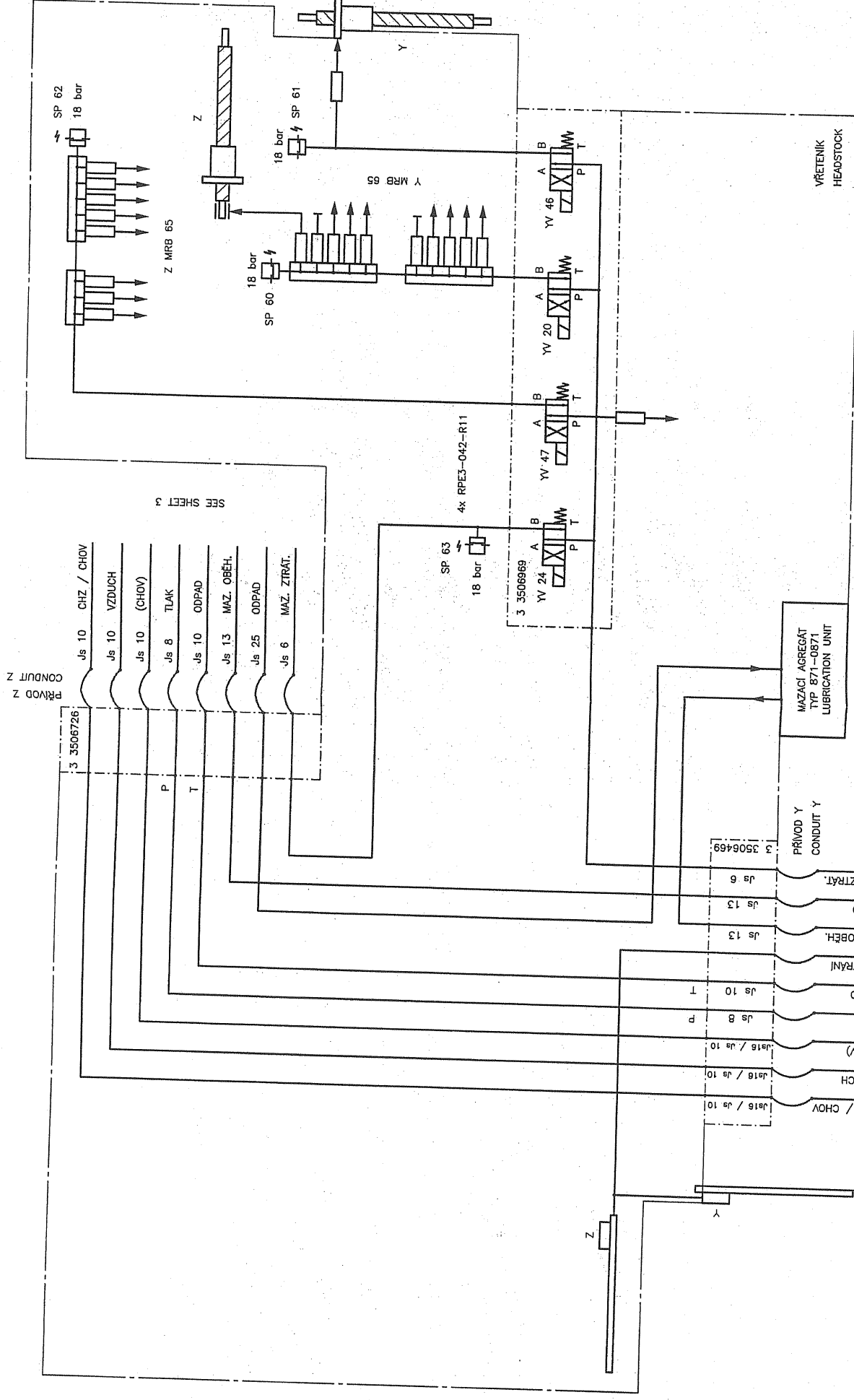
MIN 5

The drawing is a top-down view of a mechanical component. It features a large circular hole in the center, surrounded by a rectangular frame. Two smaller circular holes are positioned horizontally above the main hole. Dimensions are indicated: '45' for the width of the central hole, '105' for the total width of the component, and 'MIN 5' for the minimum distance between the two smaller holes. The text 'STOJAN PŮDORYS' is written vertically on the left side.



6400361		3		3		2	
číslo výkresu		formát		systém		počet listů	
HYDRAULICKÉ SCHEMA		WRD 150 Q		od 4. série		měřítko	
WRD 150		skupina/typ		Sajfert P		plánost	
Značení a rozměrování bez souhlasu majitele je vyloučeno		nově		27.8.2008		název	
Dělník: majitel: firma		3 3506969		3 3506469		3 3506726	
VARIASOFT		3 3506969		3 3506469		3 3506726	
přech.		přech.		přech.		přech.	

NAHAZUJE 6400316



SEE SHEET 3

PRÍVOD Z
CONDUIT Z

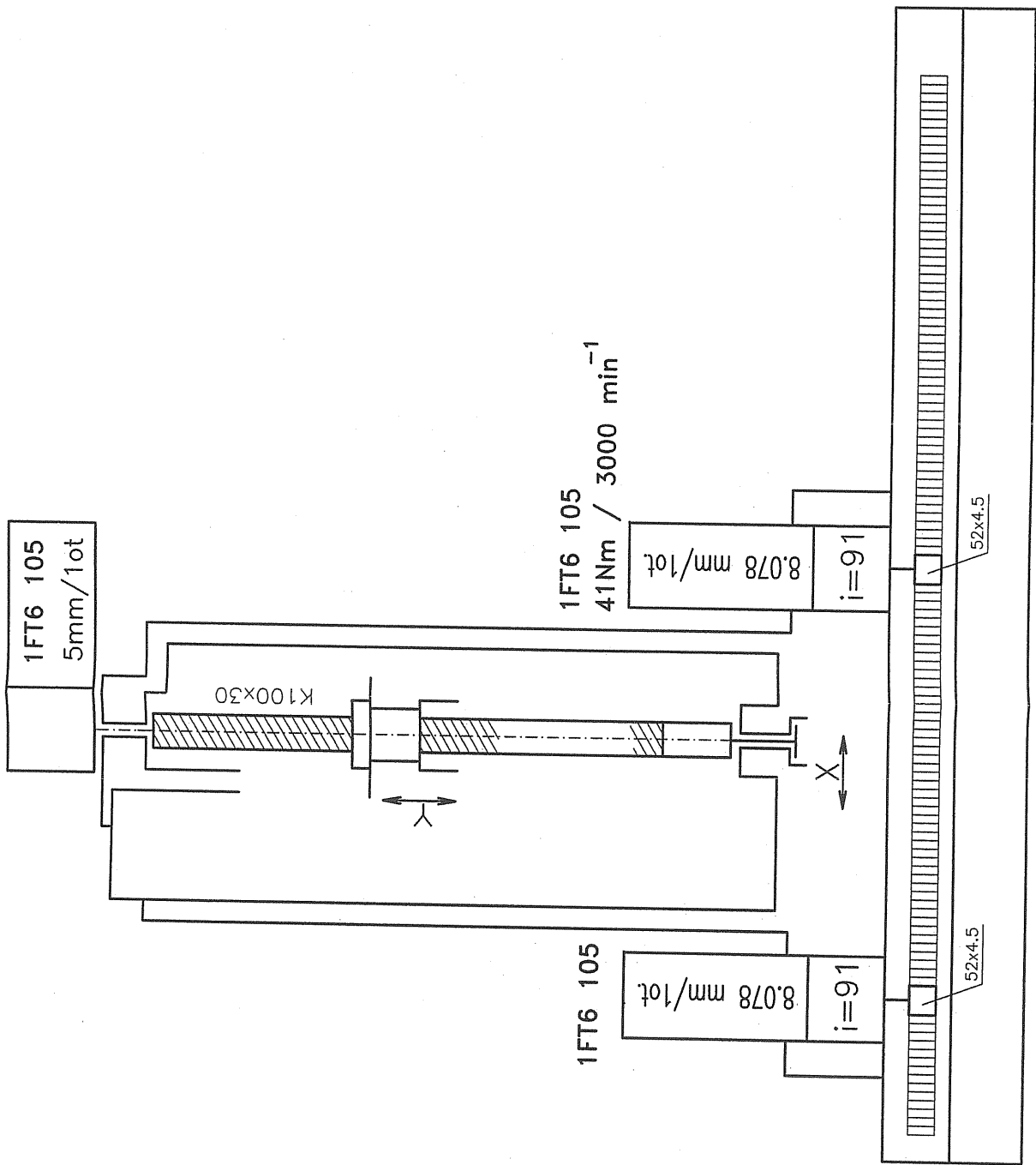
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- Js 10 VZDUCH
- Js 10 (CHOV)
- Js 8 TLAK
- Js 10 ODPAD
- Js 13 MAZ. OBĚH.
- Js 25 ODPAD
- Js 6 MAZ. ZTRÁT.

PRÍVOD Y
CONDUIT Y

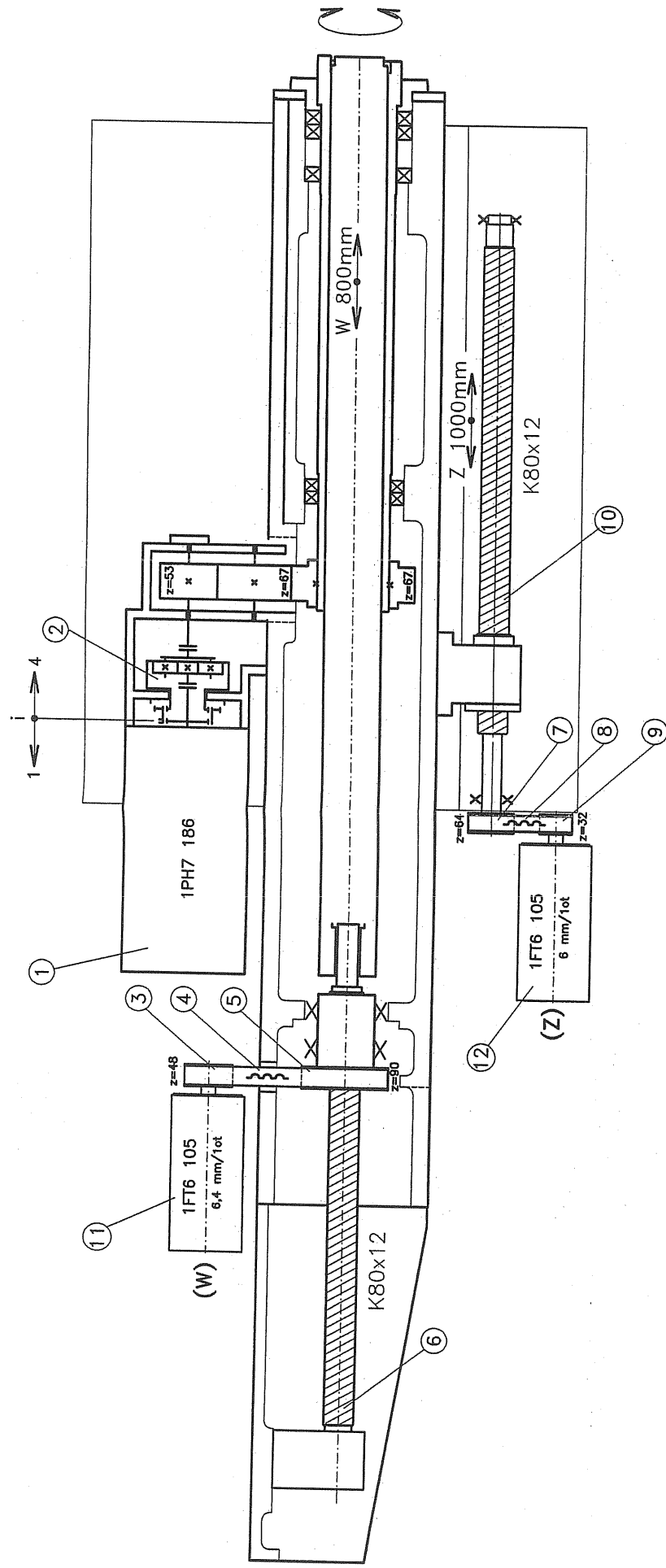
- Js 10 CHZ / CHOV
- Js 10 VZDUCH
- Js 10 (CHOV)
- Js 8 TLAK
- Js 10 ODPAD
- Js 4 ODVĚTRÁNÍ
- Js 13 MAZ. OBĚH.
- Js 13 ODPAD
- Js 6 MAZ. ZTRÁT.

SEE SHEET 1

<div> <div>WOLFSBÜHLE</div> <div>105</div> </div>	WRD 150	HYDRAULICÉ SCHEMA	3	6400324
	skupina/typ	WRD150(Q)	formát	číslo výkresu
	navrh	Sajfert P	stavění	počet lis
	dne	27.8.2008	platnost	skupina list
				2



STOJAN WRD15 skupina/typ návrh dne	KINEMATICKÉ SCHEMA počet listů měřítka číslo listu	číslo výkresu systém platnost
VARISCO 105	6.1.2005	6600144




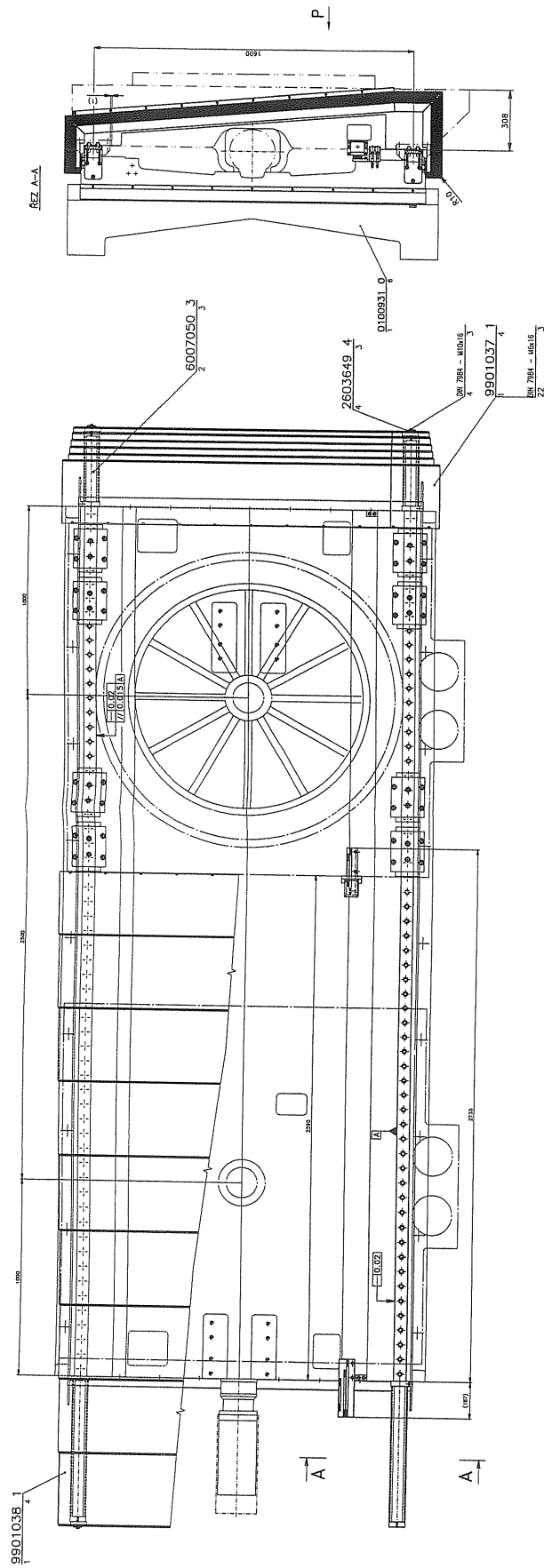
- 1... MOTOR 1PH7186-2NE03-0BC2, 60 KW při 1250 ot/min; max. 5000 ot/min
- 2... PŘEVODOVKA 9200112 - 2K50 , PŘEVOD $i=1:1/1:4$ (fa ZF)
- 3... ŘEMENICE TB 48-8M50, POČET ZUBŮ 48 (fa UZIMEX)
- 4... ŘEMEN PGGT 8MR-1280-50; (fa UZIMEX)
- 5... ŘEMENICE č.v.1701461 3, POČET ZUBŮ 90 (fa.UZIMEX)
- 6... KULIČKOVÝ PŘEVOD č.v.6901790 - K80x12 (fa KULIČKOVÉ ŠROUBY KUŘIM)
- 7... ŘEMENICE TB 64-8M-50, POČET ZUBŮ 64 (fa.UZIMEX)
- 8... ŘEMEN PGGT 8MR-960-50 (FA UZIMEX)
- 9... ŘEMENICE TB 32-8M-50, POČET ZUBŮ 32 (fa UZIMEX)
- 10... KULIČKOVÝ PŘEVOD č.v.6901338 - K80x12 (fa KULIČKOVÉ ŠROUBY KUŘIM)
- 11.. MOTOR 1FT6 105-8AC71-4AH0, 2000 ot/min; 38 (50)Nm
- 12.. MOTOR 1FT6 105-8AC71-4AH0, 2000 ot/min; 38 (50)Nm

MAXIMÁLNÍ DOVOLENÉ OTÁČKY NA VŘETENU
n = 2500min⁻¹

MAXIMÁLNÍ DOVOLENÉ OTÁČKY NA KULIČKOVÉM ŠROUBU
K80x12 $n_{\max} = 1000 \text{ min}^{-1}$

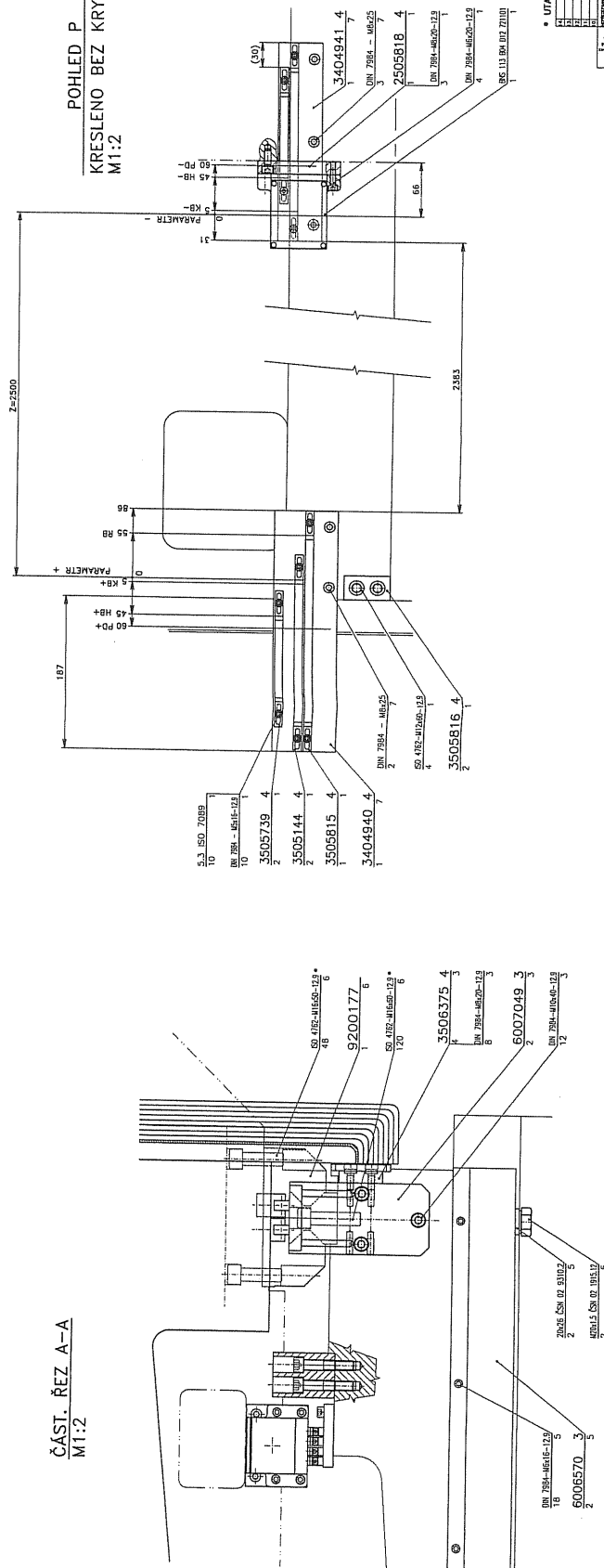
MAXIMÁLNÍ DOVOLENÉ OTÁČKY NA MOTORECH 1FT6105
 $n = 2300 \text{ min}^{-1}$

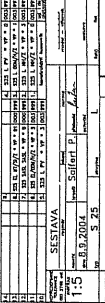
Důležité! Projeďte řadu 7 705 WAKSBOORF ca. Zkontrolujte a nasmontujte bez souhlasu majitele je vřetník podle záznamu o údržbářských příchvech.		VŘETNÍK WRD15 skupina/typ	VŘETNÍK Salfert P. novník	29.11.2007 dne	KINEMATICKÉ SCHEMA VŘETNÍK	číslo 6600160 výkresu	formát 3	systém	počet listů	NEJED měřič	náčrtek	číslo listu	číslo listu
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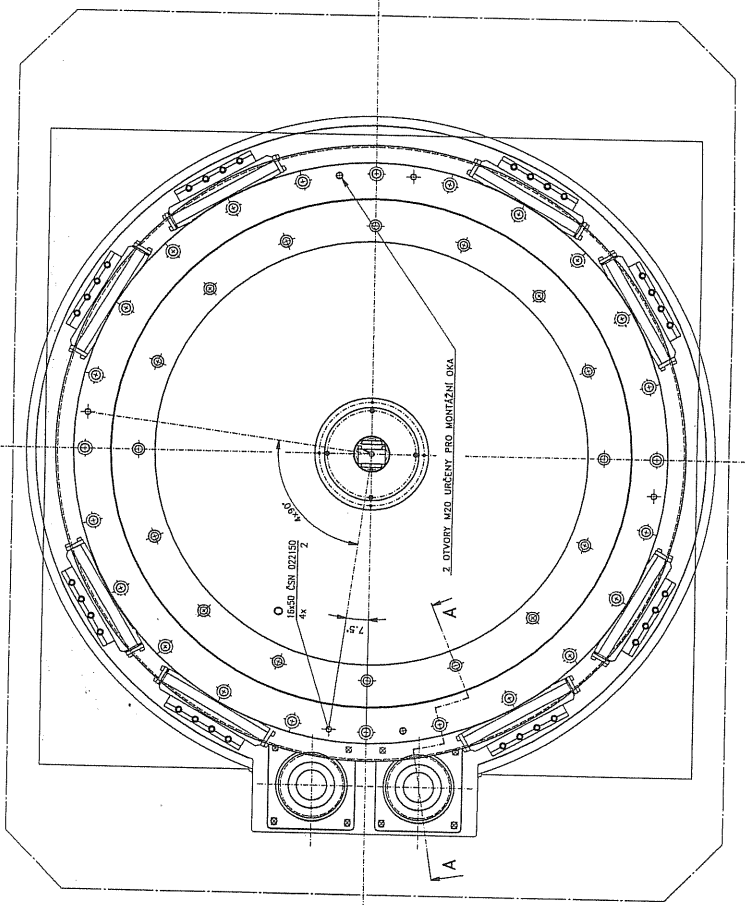
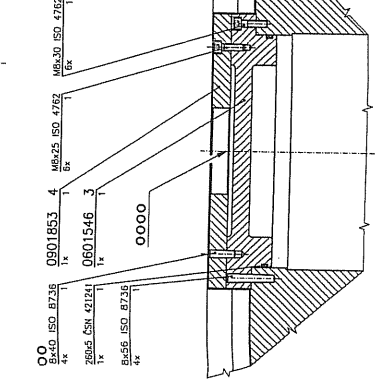
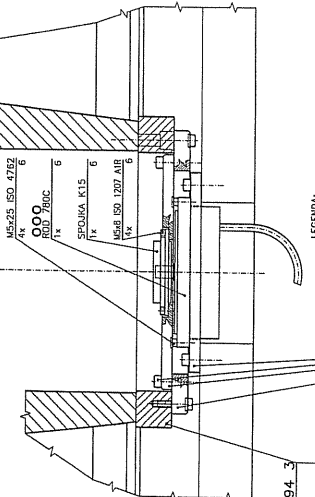
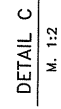
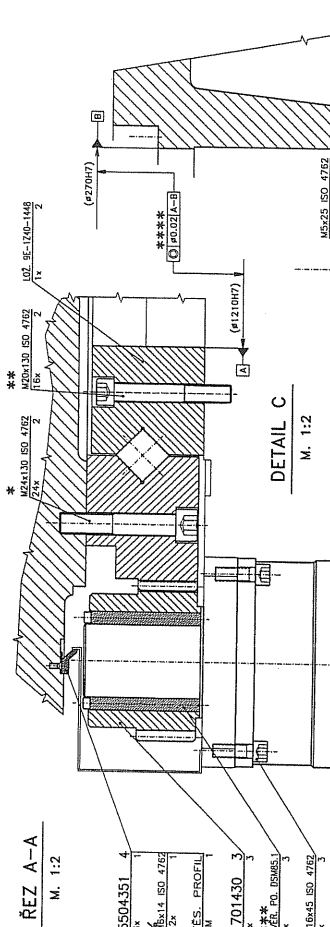
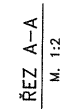
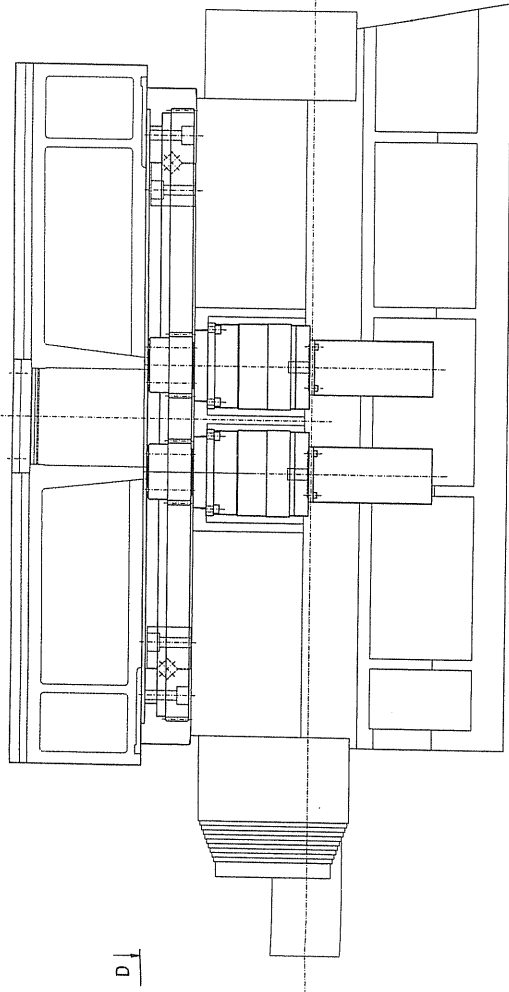
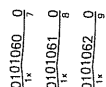


ČÁST. ŘEZ A-A
M1:2

POHLED P
KRESLENO BEZ KRYTOVÁNÍ
M1:2

[illegible]



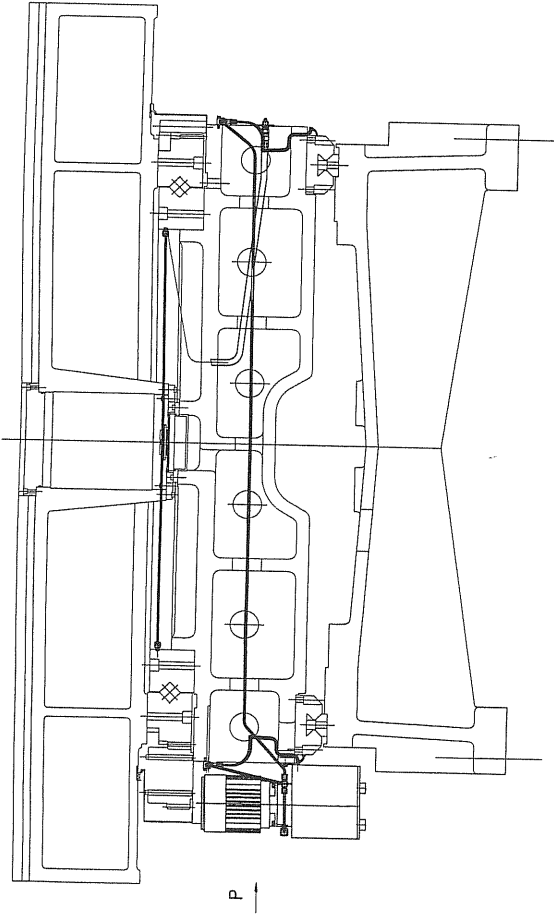


LEGENDA:

UTAHOVACÍ MOMENT	ŠROUBU LOŽISKA	M24=120Nm
***	UTAHOVACÍ MOMENT	ŠROUBU LOŽISKA
***	UTAHOVACÍ MOMENT	ŠROUBU POUZDRA
***	OTVORY VYSTŘEDÍ POMOCI PŘIPRAVKY	D56=40mm
o	KOLIKY 16x50 ZAVRÁTIT NA USTAVENÍ LOŽ.	DO HL. 20MM
oo	KOLIKY Bx40 ZAVRÁTIT PO CENTROVANÍ KROUKU	
ooo	LOŽ STŘEDÍ POMOCI PŘIPRAVKY NA STRID LOŽISKA	
oooo	ŠROUBU M8x14 ZAVRÁTIT PRI MONTÁŽI	
x%	LICOVAT PRŮJ. MONTÁŽI	
x%		

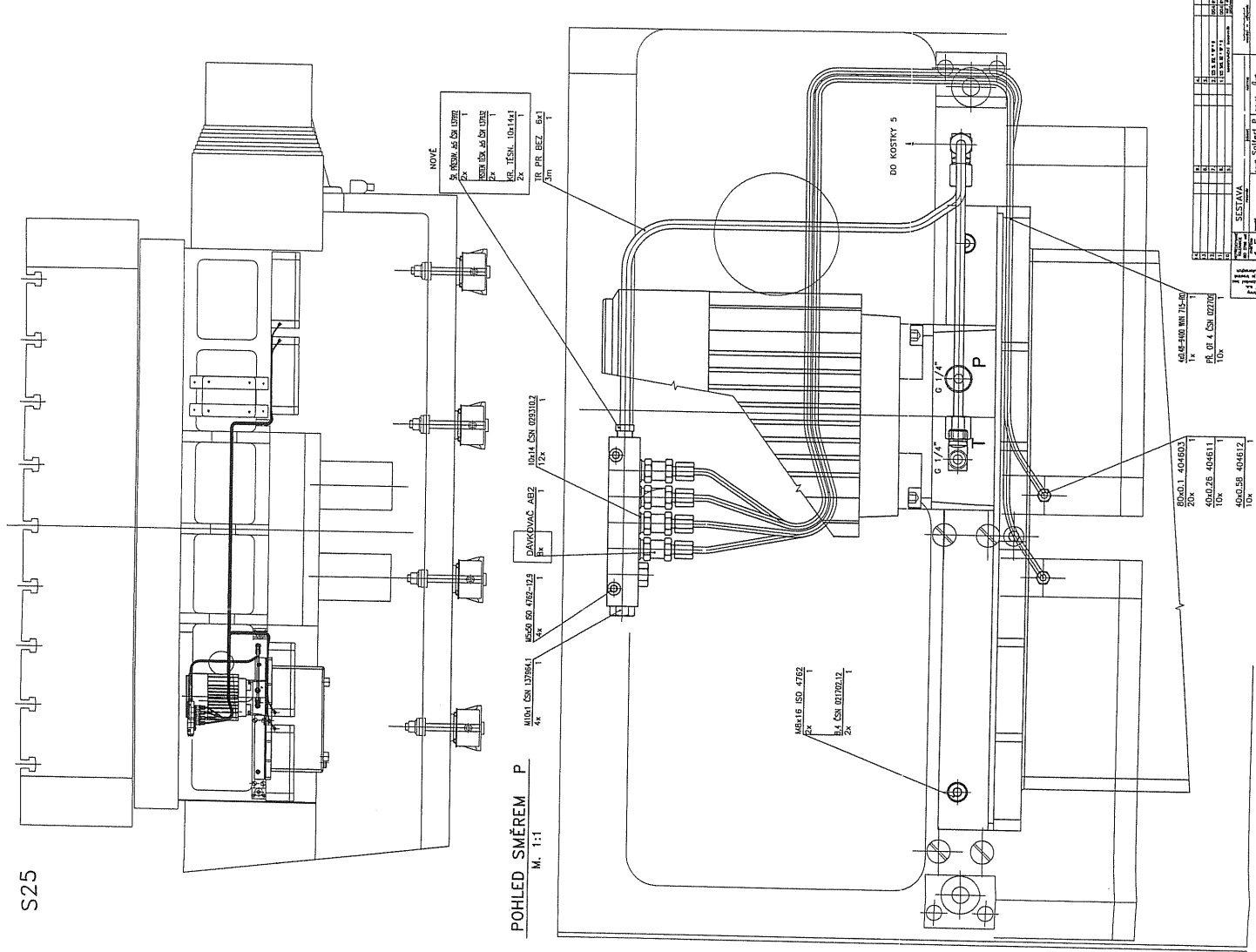
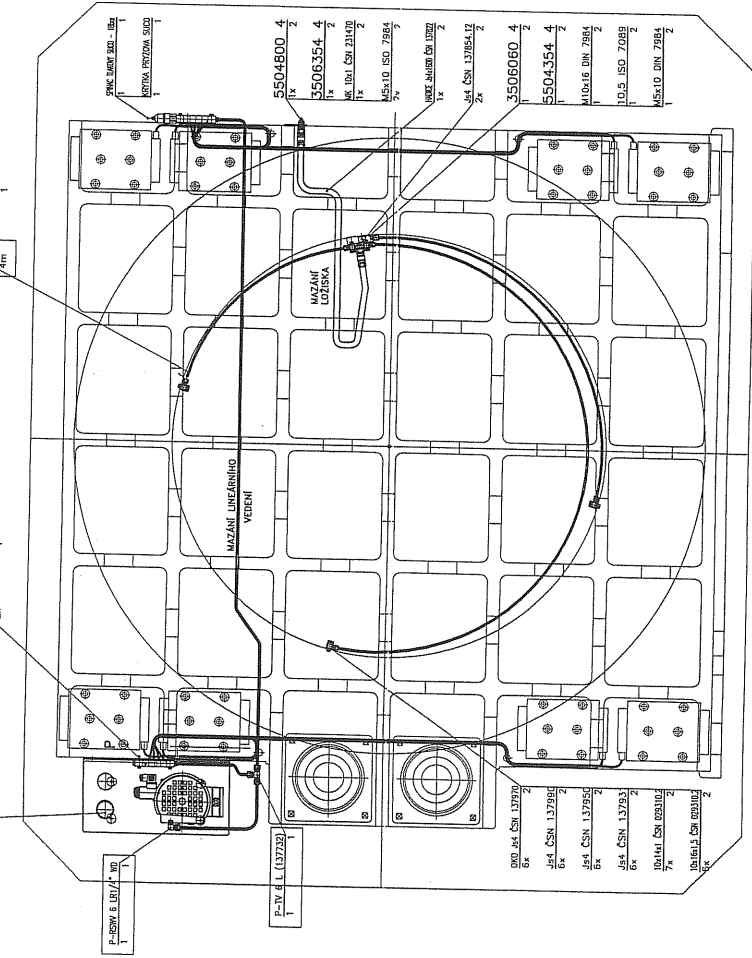
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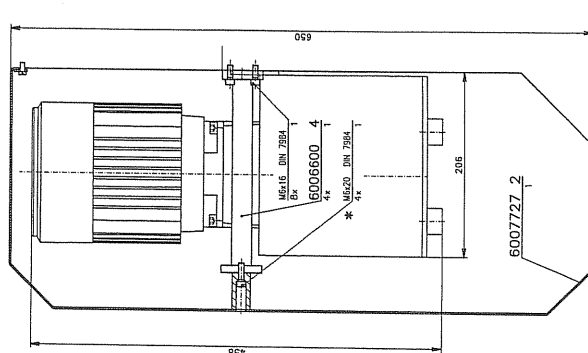
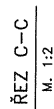
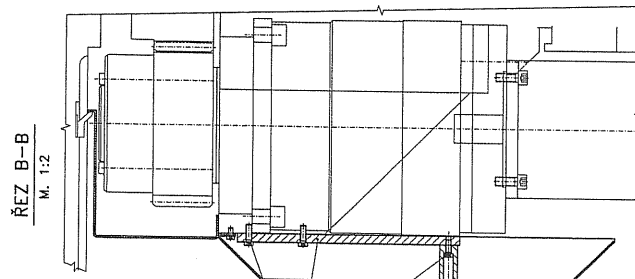
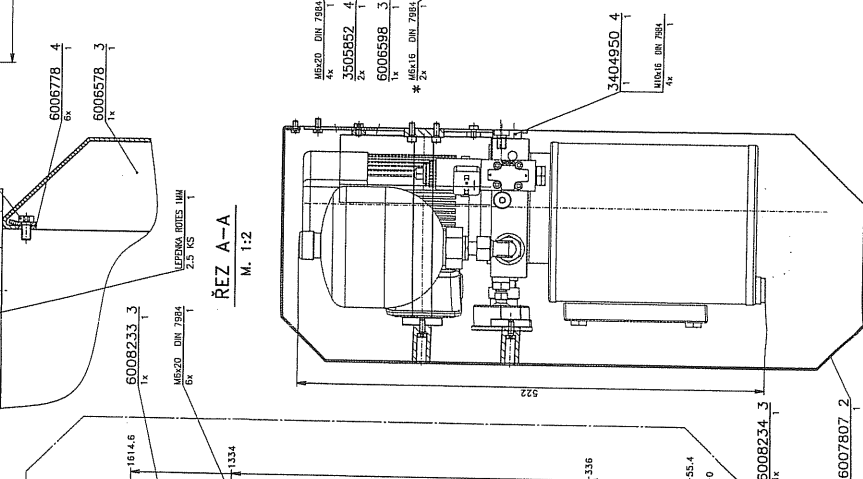
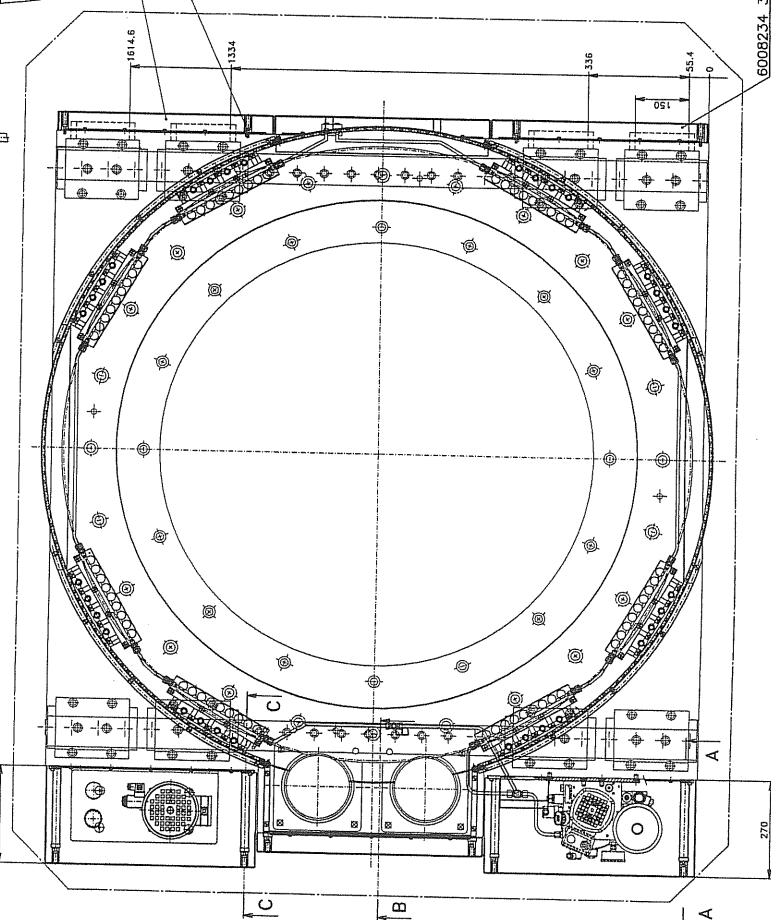
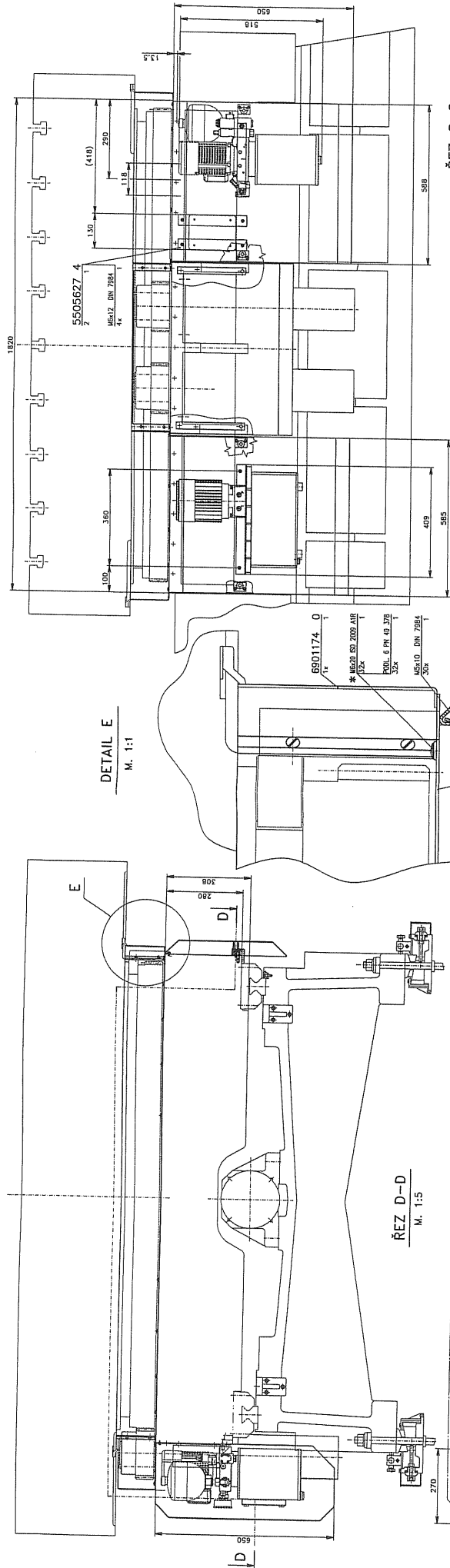
S25



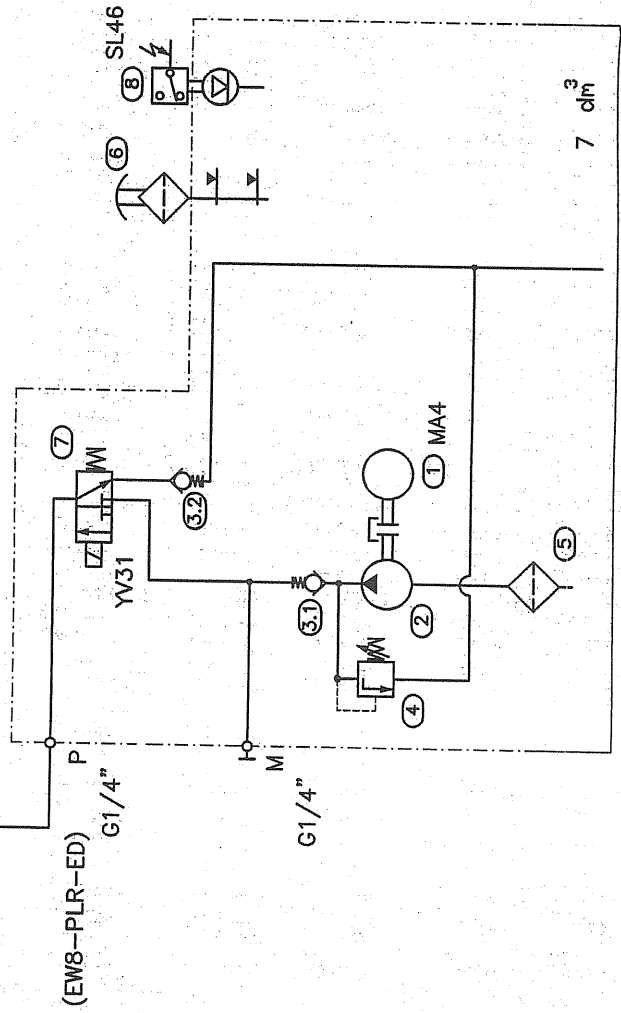
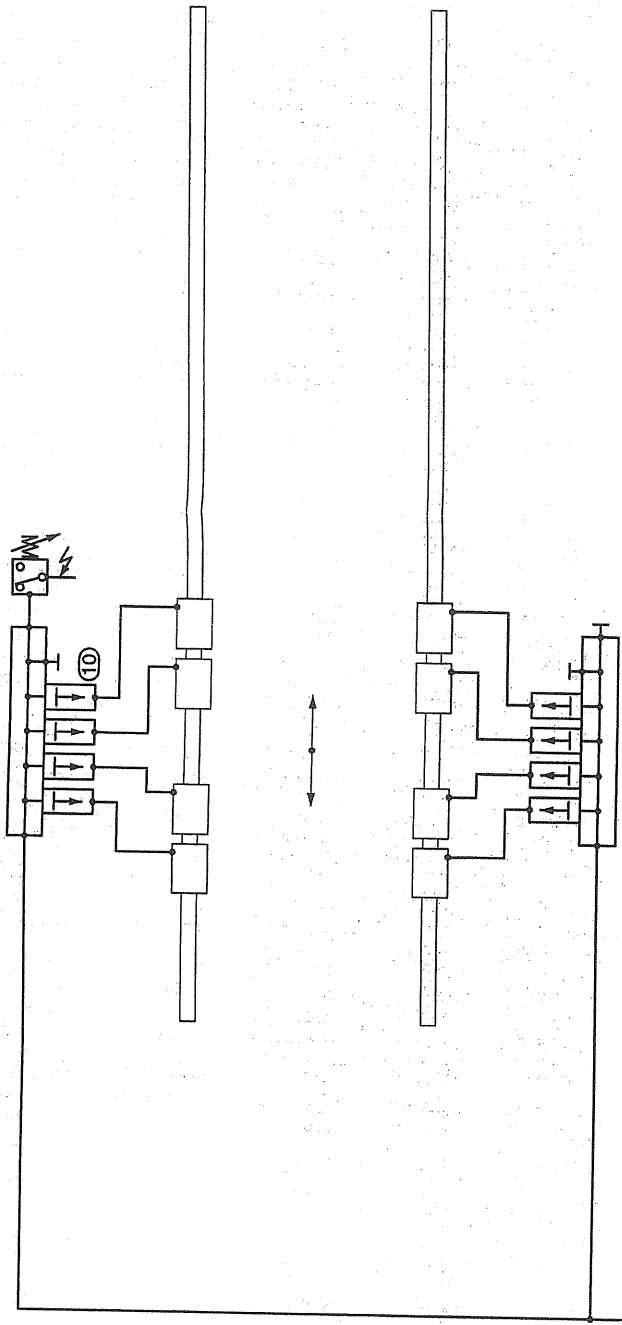
POHLED SMĚREM P

M. 1:1

[illegible]



9 SP42



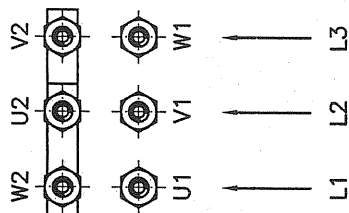
ZÁKLADNÍ PARAMETRY ZDROJE

Q	1,1	dm ³ .min ⁻¹	ot.	1320	min ⁻¹
P _{max}	5	MPa	P	0,12	kW

10	DAVKOVAČ	VÖGELE 24-2800-5002 AB2		
9	TLAKOVÝ SPINAČ	SUCO 0166 40901 033/18	1,8	MPa
AGREGAT HYTOS 8700678C				
8	HLADINOMĚR	VDI13-1308		
7	ROZVADĚČ	ROX1-042D21/02400E2K1		
6	NALEŤACÍ ZÁTKA	LE.0817-01 M42x2		
5	SACÍ FILTR	2SF-56/48-0.063	60	µm
4	PŘEPOUŠTĚCÍ VENTIL	VPP2-04/S-6	2,5	MPa
3	JEDNOSMĚRNÝ VENTIL	VJ01-06/SG-1		
2	HYDROGENERÁTOR	P23-0,8L.66017	0,8	cm ³ /ot
1	ELEKTROMOTOR	MA-AL63-4 230/400V 50Hz	0,12	kW
	NÁDRŽ	HRANATÁ PLAST k6d 50	7	dm ³

	S25	skupina/typ Sajfert P. navrh	05.11.2008 dne	MAZACÍ SCHEMA STOLU S25		3 formát	6400363 číslo výkresu	systém	počet listů	od 4. s	měřítko	číslo listu
				název	platnost							

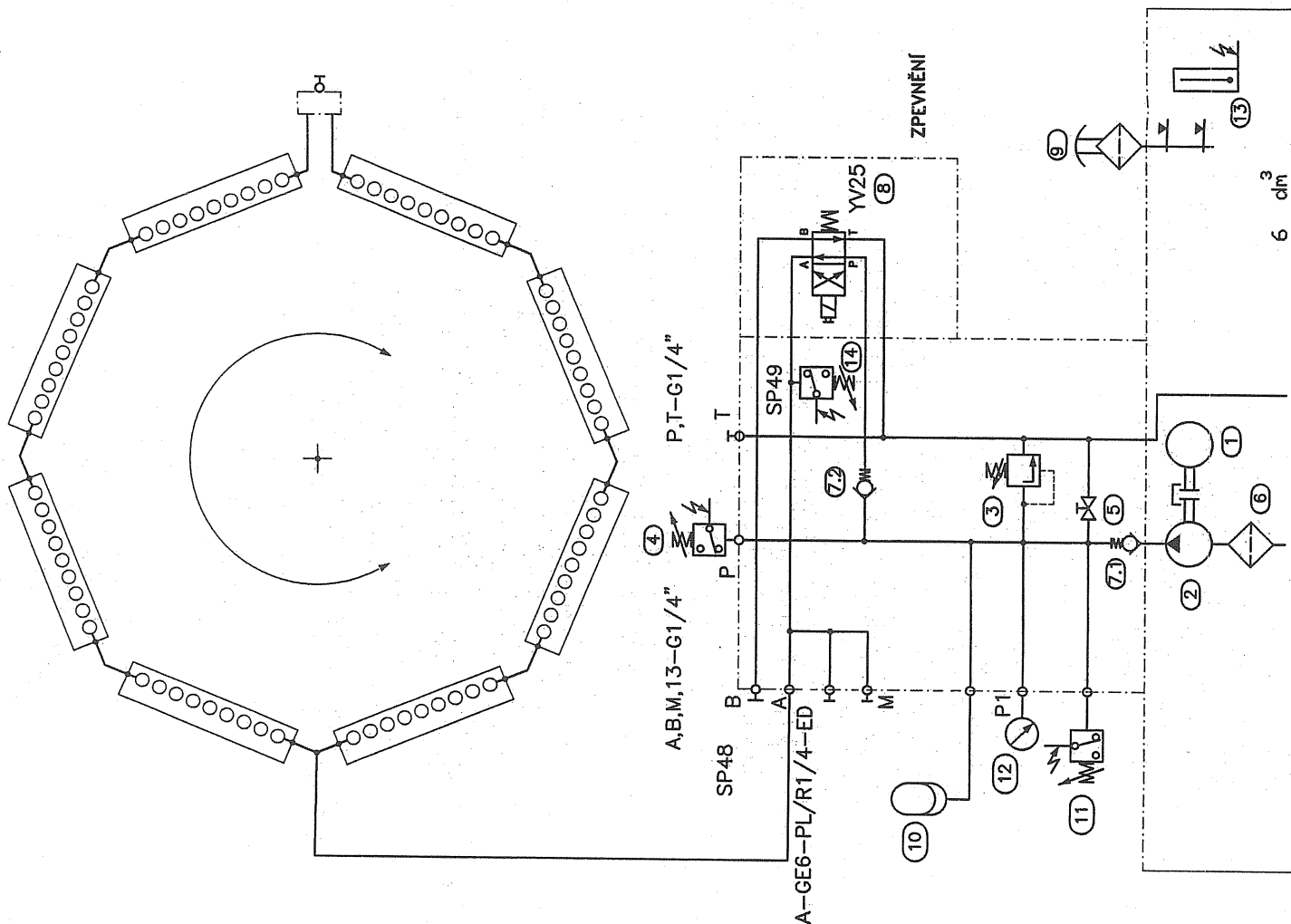
**PŘIPOJENÍ FÁZÍ PRO
SPRÁVNÝ SMĚR OTÁČENÍ
ELEKTROMOTORU**




ZÁKLADNÍ PARAMETRY ZDROJE

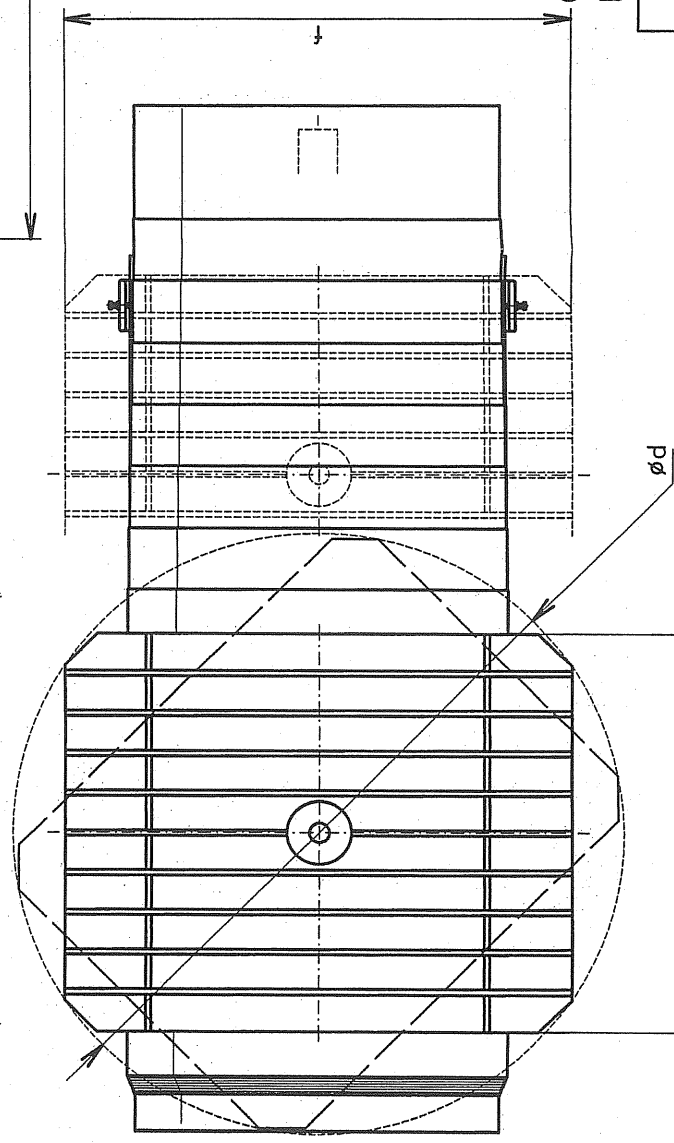
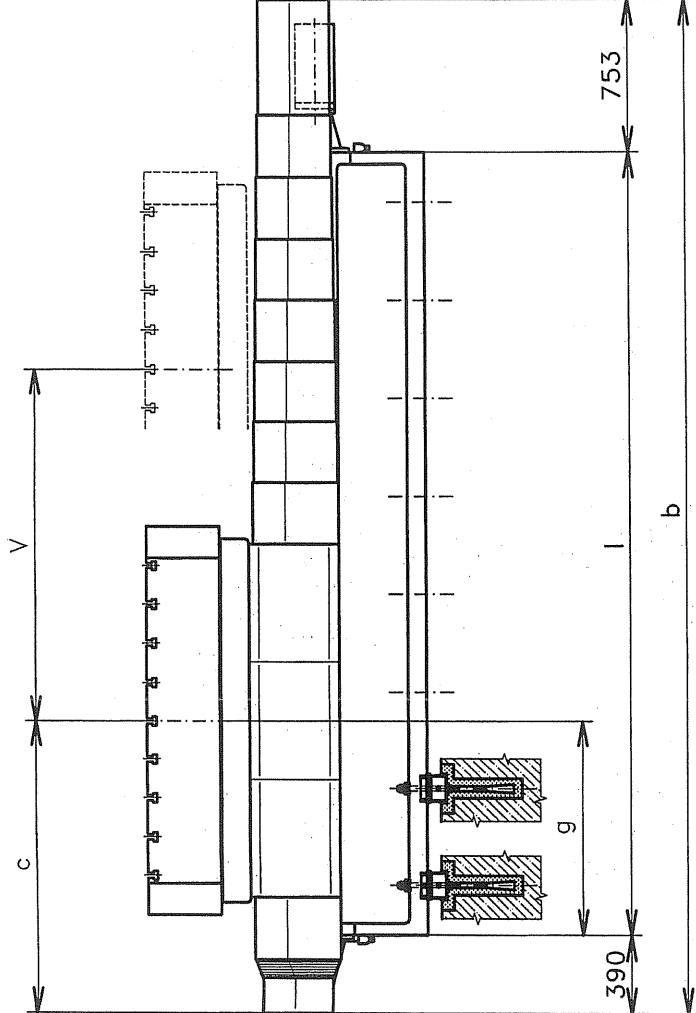
Q	1,3 dm ³ ·min ⁻¹	ot.	2740 min ⁻¹
p _{max}	9,2 MPa	P	0,25 kW

14	TLAKOVÝ SPINAČ	SUCO 0166408011029+KRYT	0,3 MPa
13	HLADINOMĚR	FSK-127-2,4/W/-12	
12	MANOMETR	ø63 GLYCERINOVÝ	0-16 MPa
11	TLAKOVÝ SPINAČ	SUCO 0180461031013	8-9,5 MPa
10	AKUMULÁTOR	OLAER OLM 1-210/00	Po-5 MPa
9	NALÉVACÍ ZÁTKA	L1.0406-51	
8	ROZVADĚČ	RPE3-042R91/02400E2K1	
7	JEDNOSMĚRNÝ VENTIL	VJ01-06/SG-1	
6	SACÍ FILTR	SF 56/48-0.063	60 um
5	ŠKRTICÍ VENTIL	VSV 06	
4	TLAKOVÝ SPINAČ	SUCO 0180461031013	7 MPa
3	PŘEPOUSTĚCÍ VENTIL	VPP2-0140/S-16S	11,5 MPa
2	HYDROGENERÁTOR	X-0.50L17017	0,5 cm ³ /ot
1	ELEKTROMOTOR	MA-AL63-2A 230/400V 50Hz	0,73kW
	NADŘÍŽ	ø1B3 k6d 21	18 dm ³



NAHRAZUJE VYKRES 6400259

	S25	HYDRAULICKÉ SCHEMA STOLU S25				6400364
	skupina/typ Sajfert P. navrh 05.11.2008 dne	název				číslo výkresu
		formát 3	systém	počet	od 4 s	číslo
					plátnost	měřitko



V (mm)	l(mm)	b(mm)	c(mm)	g(mm)
1300	3500	4643	1490	1100
1800	4000	5143	1490	1100
2500	4500	5643	1390	1000

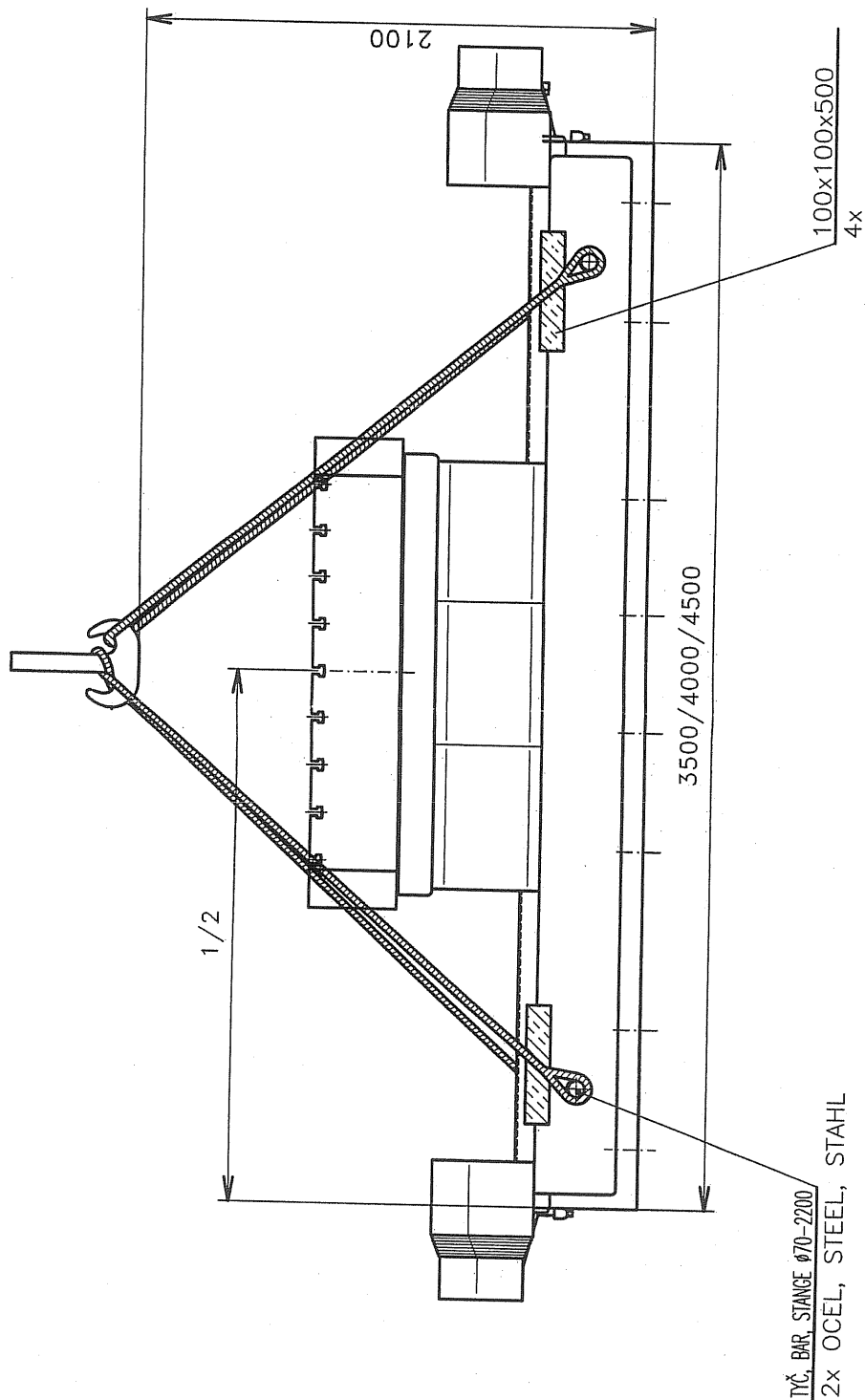
spannfläche clamping surface	e	x	f	d
	2000 x 2000			2612
	2000 x 2500			3012
	2500 x 3000			3708

OZNAČENÍ SOUŘADNIC ODPOVÍDÁ OZNAČENÍ
PRO ŘÍDÍCÍ SYSTÉM HEIDENHAIN

Q = 21 400 kg / 3500mm

$Q = 22 \text{ 300 kg} / 4000\text{mm}$

Q = 23 200 kg / 4500mm




TYČ, BAR, STANGE Ø70-2200 /

2x OCEL, STEEL, STAHL

LOŽE VČETNĚ SANÍ STOLU, STOLU, KULÍČKOVÉHO ŠROUBU, PŘÍVODU ENERGIE
VALIVÉHO VEDENÍ A TELESKOPICKÝCH KRYTŮ

BED WITH SLIDE, TABLE, BALL SCREW, CABLE TRUCK, TELESCOPIC COVERING, AND ROLLING LEADING

BETT UND SCHLITTEN, TISCH, DES KUGELGEWINDETRIEBES, DER KABELLEITUNG ROLLEN FÜHRUNG UND TELESKOPISCHE ABDECKUNG

	S25 skupina/typ Sajfert P. novitá 23.4.2008	PŘEPRAVA LŐŽE, SANI A STOLU S25 TRANSPORT OF BED WITH SIDE AND TABLE S25 TRANSPORT VOM BETT UND SCHULTEN UND TISCHE S25	3 formát systém počet listů 1:20	9901220 číslo výrobku

<p><i>face</i></p> <p>VARISOORF</p> <p>TOS</p>	<p>S25</p> <p>skupina/typ</p>	<p>Sajfert P.</p> <p>navrh</p>	<p>23.4.2008</p>
--	--------------------------------------	---------------------------------------	-------------------------

PŘEPRAVA LŮŽE, SANÍ A STOLU S25
TRANSPORTATION OF BED WITH SLIDE AND TABLE S25
TRANSPORT VOM BETT UND SCHÜTTEN UND TISCHE S25

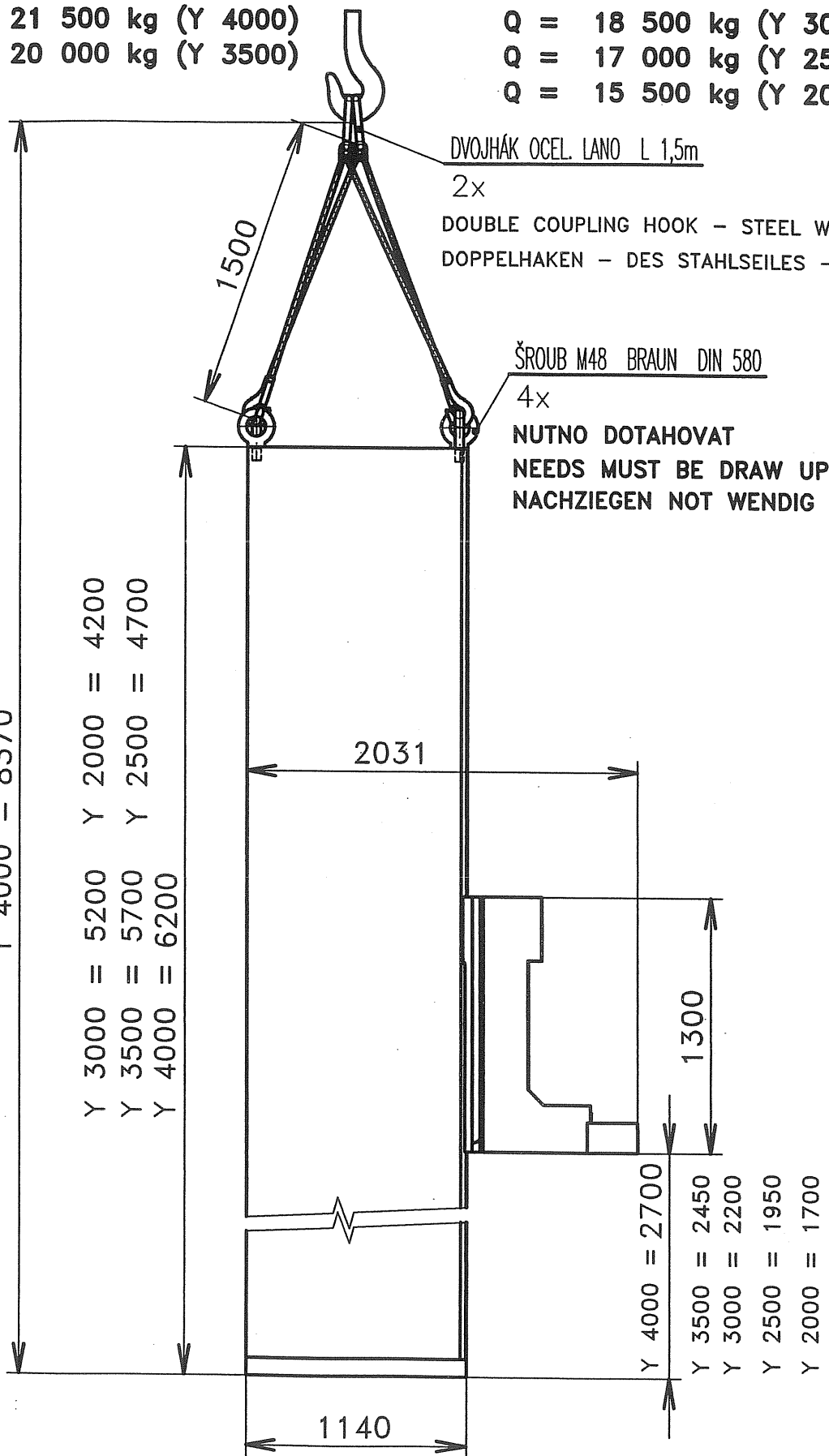
3	9901220	počet lis
ormát	číslo výkresu	1:20
stýsém		

Q = 21 500 kg (Y 4000)
Q = 20 000 kg (Y 3500)

Q = 18 500 kg (Y 3000)
Q = 17 000 kg (Y 2500)
Q = 15 500 kg (Y 2000)

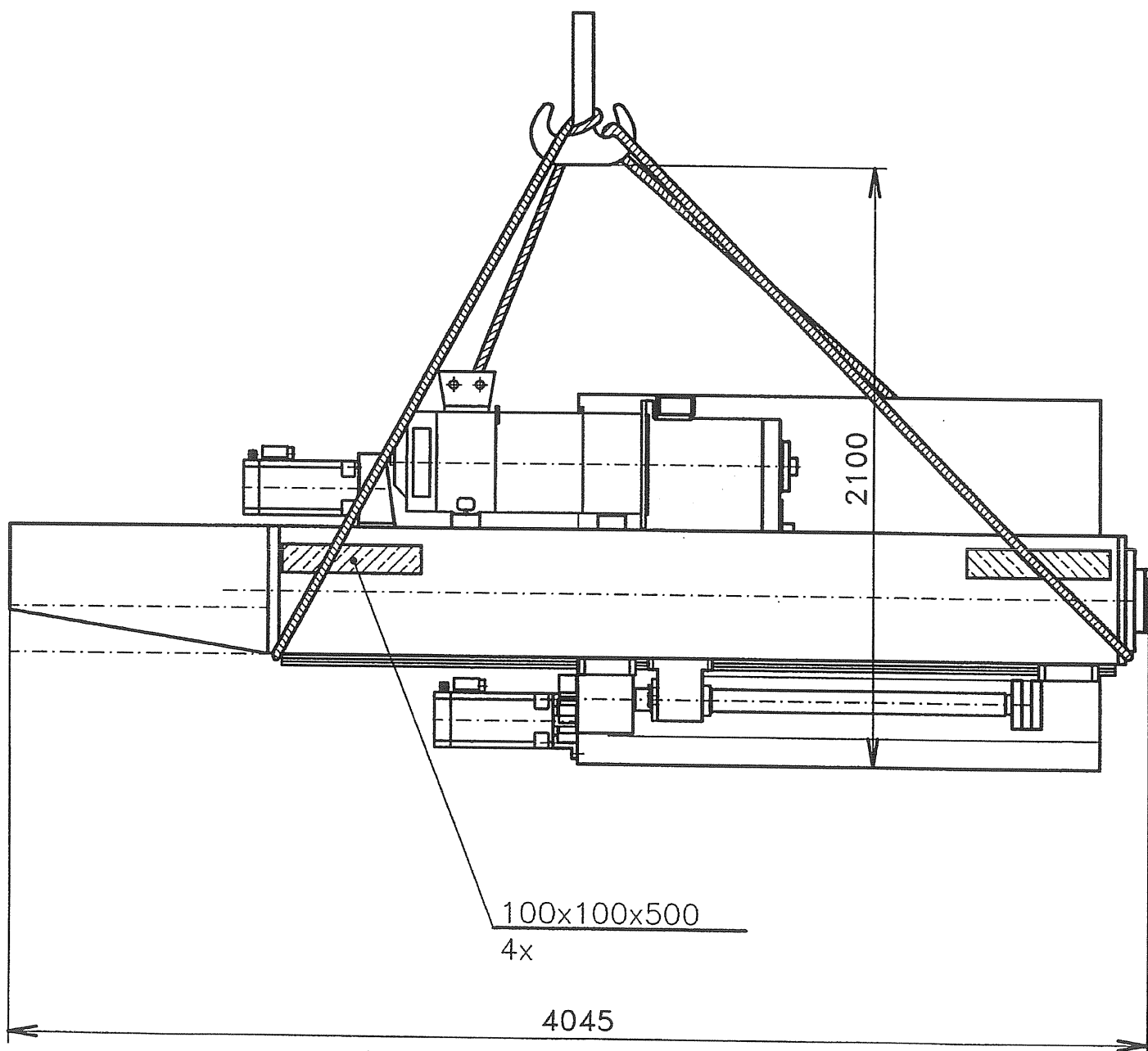
Y 3000 = 7370 Y 2000 = 6370
Y 3500 = 7870 Y 2500 = 6870
Y 4000 = 8370


Y 3000 = 5200 Y 2000 = 4200
Y 3500 = 5700 Y 2500 = 4700
Y 4000 = 6200



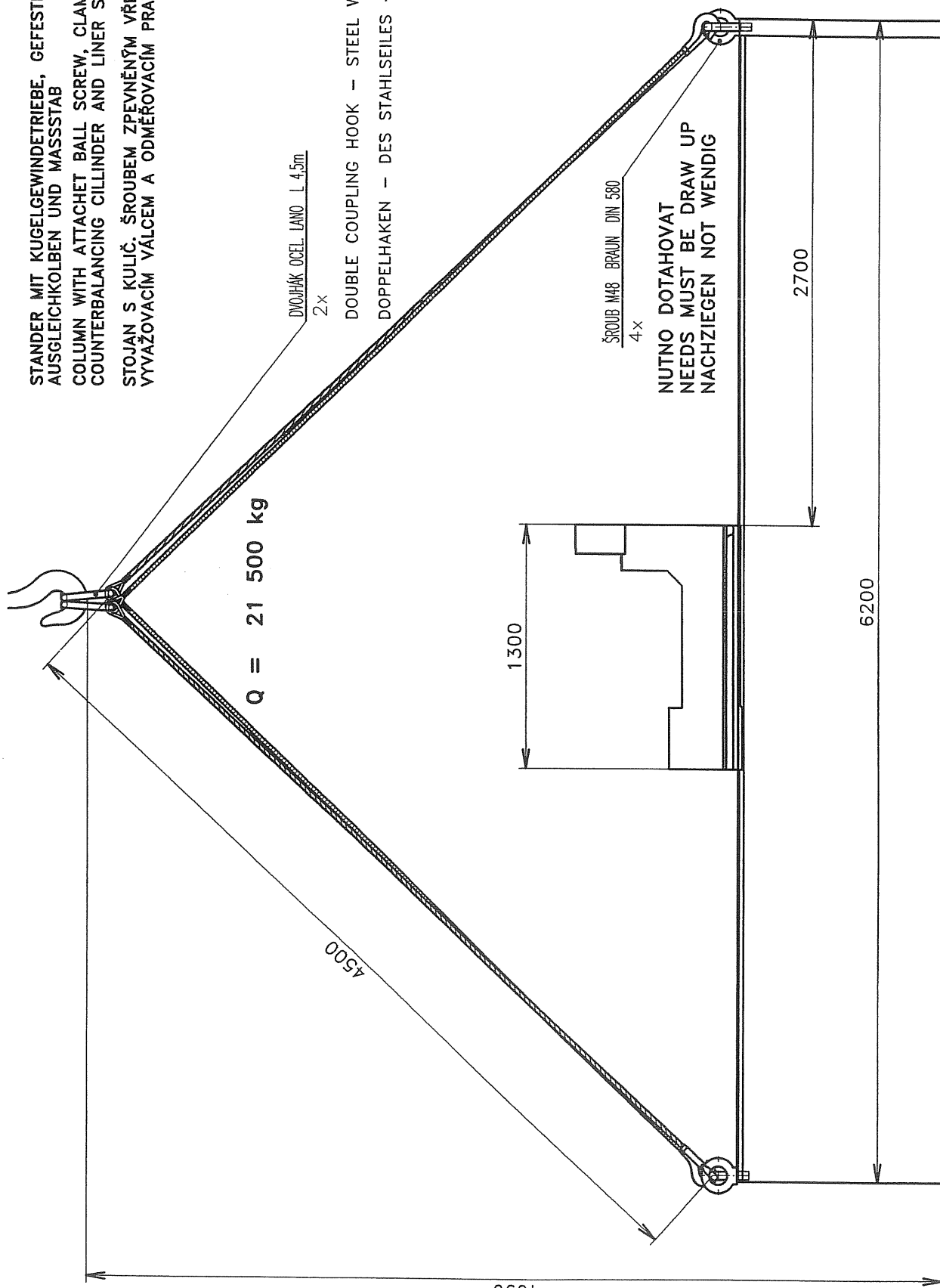
STANDER MIT KUGELGEWINDETRIEBE, GEFESTIGTEN SPINDELSTOCK,
AUSGLEICHKOLBEN UND MASSSTAB
COLUMN WITH ATTACHET BALL SCREW, CLAMPED HEADSTOCK,
COUNTERBALANCING CILLINDER AND LINER SCALE
STOJAN S KULIČ. ŠROUBEM ZPEVNĚNÝM VŘETENÍKEM
VYVAŽOVACÍM VÁLCEM A ODMĚROVACÍM PRAVÍTKEM

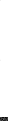
VARNSDORF TOS	WRD 150 skupina/typ	PŘEPRAVA STOJANU A VŘETENÍKU		4 formát	9900930 číslo výkresu
	Sajfert P. navrhl	TRANSPORTATION OF COLUMN AND HEADSTOCK		systém	
	25.10.2006 dne	TRANSPORT DES STANDERS UND SPINDELSTOCKS		platnost	počet listů
	název			1:30 měřítko	číslo listu

$$Q = 7800 \text{ kg}$$


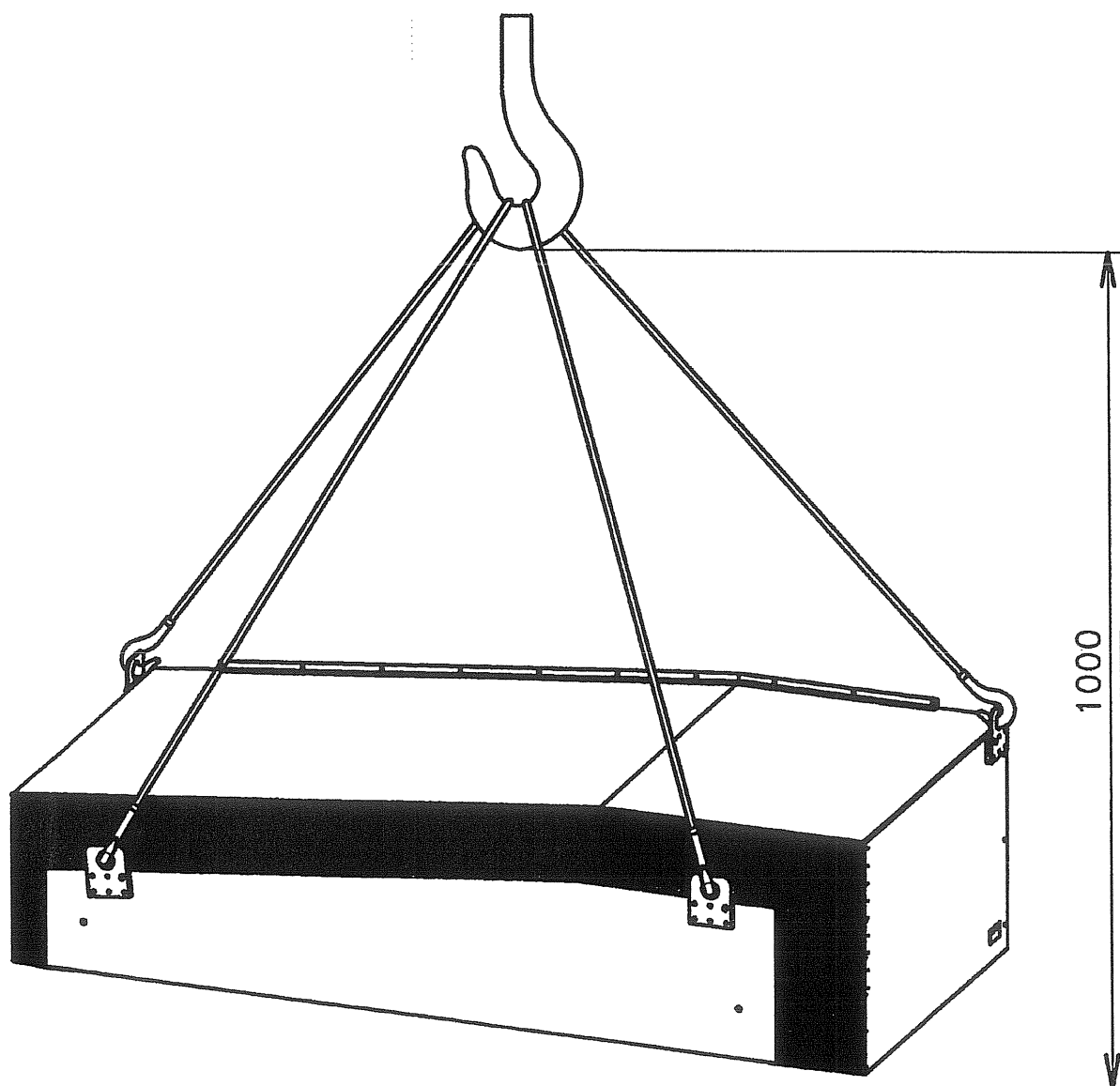
	WRD 150	PŘEPRAVA SKUPINY PINOLA S VÝLOŽNÍKEM A MOTOREM TRANSPORTATION OF RAIL WITH HEADSTOCK TAIL AND MOTORS TRANSPORTATION DER PINOLE, AUSLEGER, MOTOREN	4	9900931		
	skupina / typ		formát	číslo výkresu		
	Sajfert P. navrhl		systém		počet listů	
	dne 29.4.2002		platnost	1:20 měřítko	číslo listu	
	název					

STOJAN S KULIČ. ŠROUBEM ZPEVNĚNÝM VŘETENÍKEM
VYVAŽOVACÍM VÁLCEM A ODMĚŘOVACÍM PRAVÍTKEM



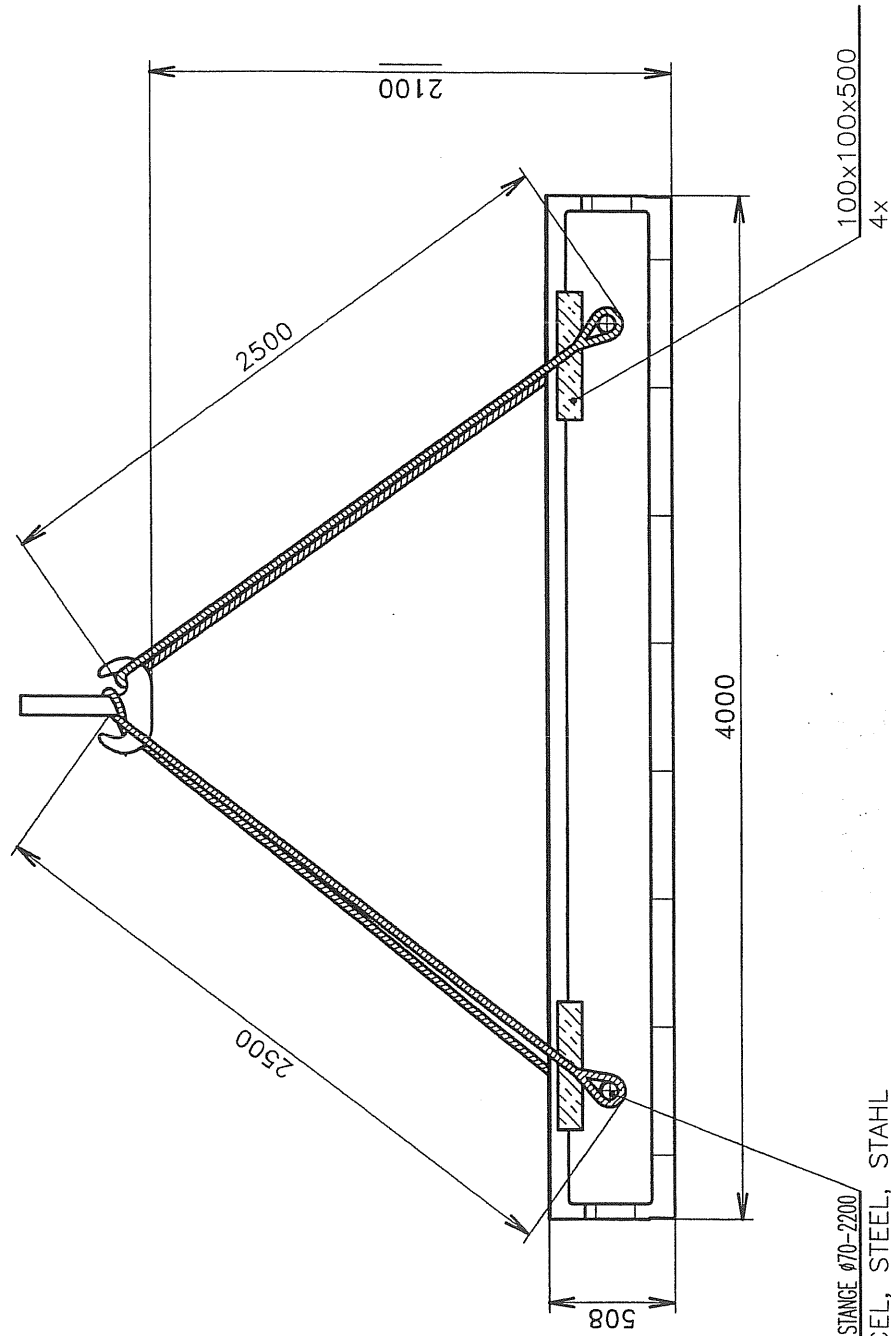
	WRD 150	PŘEPRAVA STOJANŮ A VŘETENÍKU TRANSPORT OF COLUMN AND HEADSTOCK TRANSPORT DES STANDERS UND SPINDELSTOCKS	3 formát	9900932 číslo výrobku
	skupina/typ			
	Sajfert P.			
	navrhl			
25.4.2002			system	počet listů
25.4.2002			1:20	počet
			maximální	číslo listů

$Q = 1092 \text{ kg}$




VARISDORF TOS	WRD 150	PŘEPRAVA TELESKOPICKÝCH KRYTŮ		4	9900934
	skupina / typ	TRANSPORTATION OF TELESCOPIC COVERING		formát	číslo výkresu
	Sajfert P.	TRANSPORT DER TELESKOP.ABDECKUNG		systém	
	navrhl			počet listů	
	22.4.2002			1:10	
	dne	název		platnost	číslo listu
				měřítka	

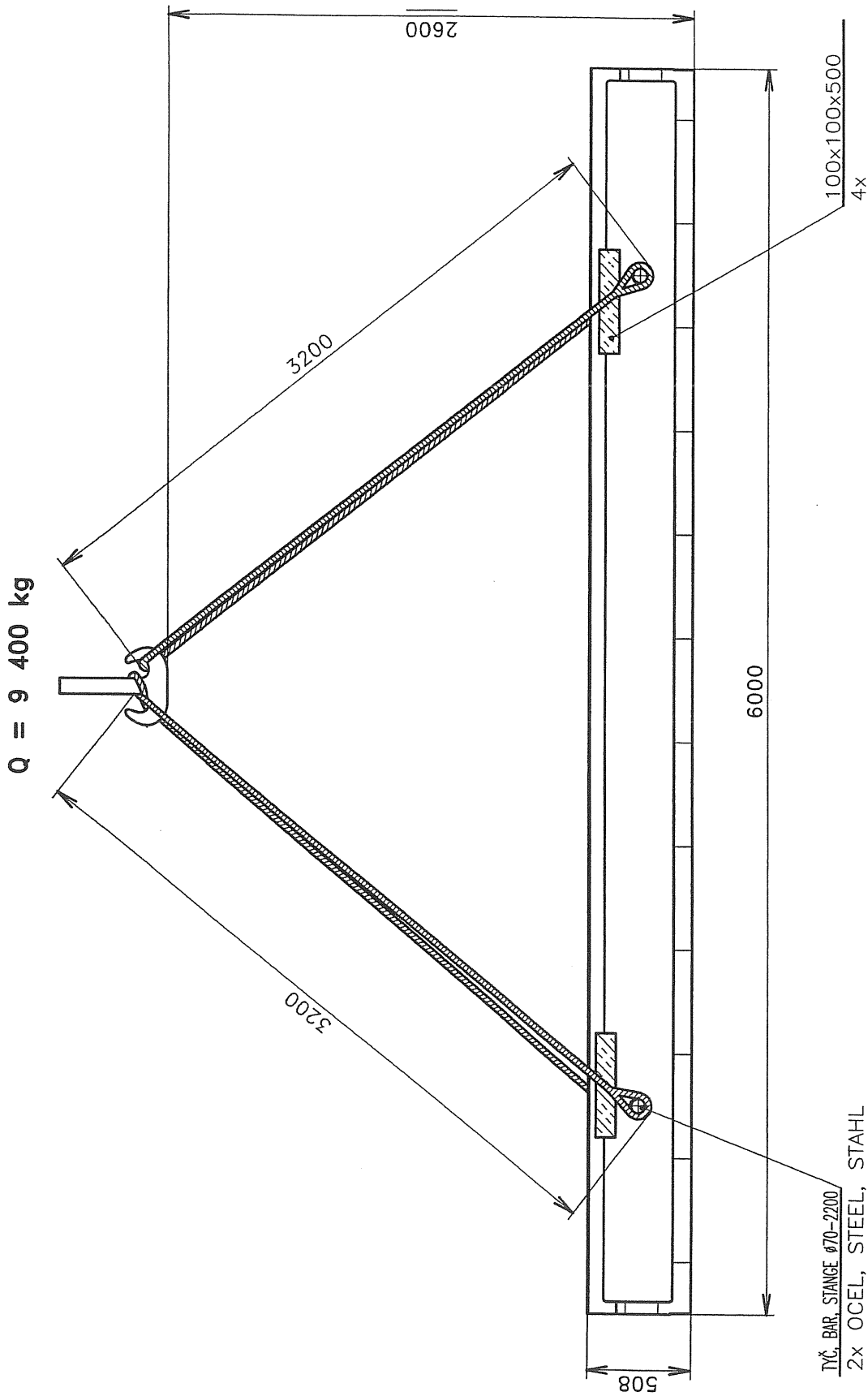
Q = 6 300 kg



TYČ, BAR, STANGE Ø70-2200
2x OCEĽ, STAHL

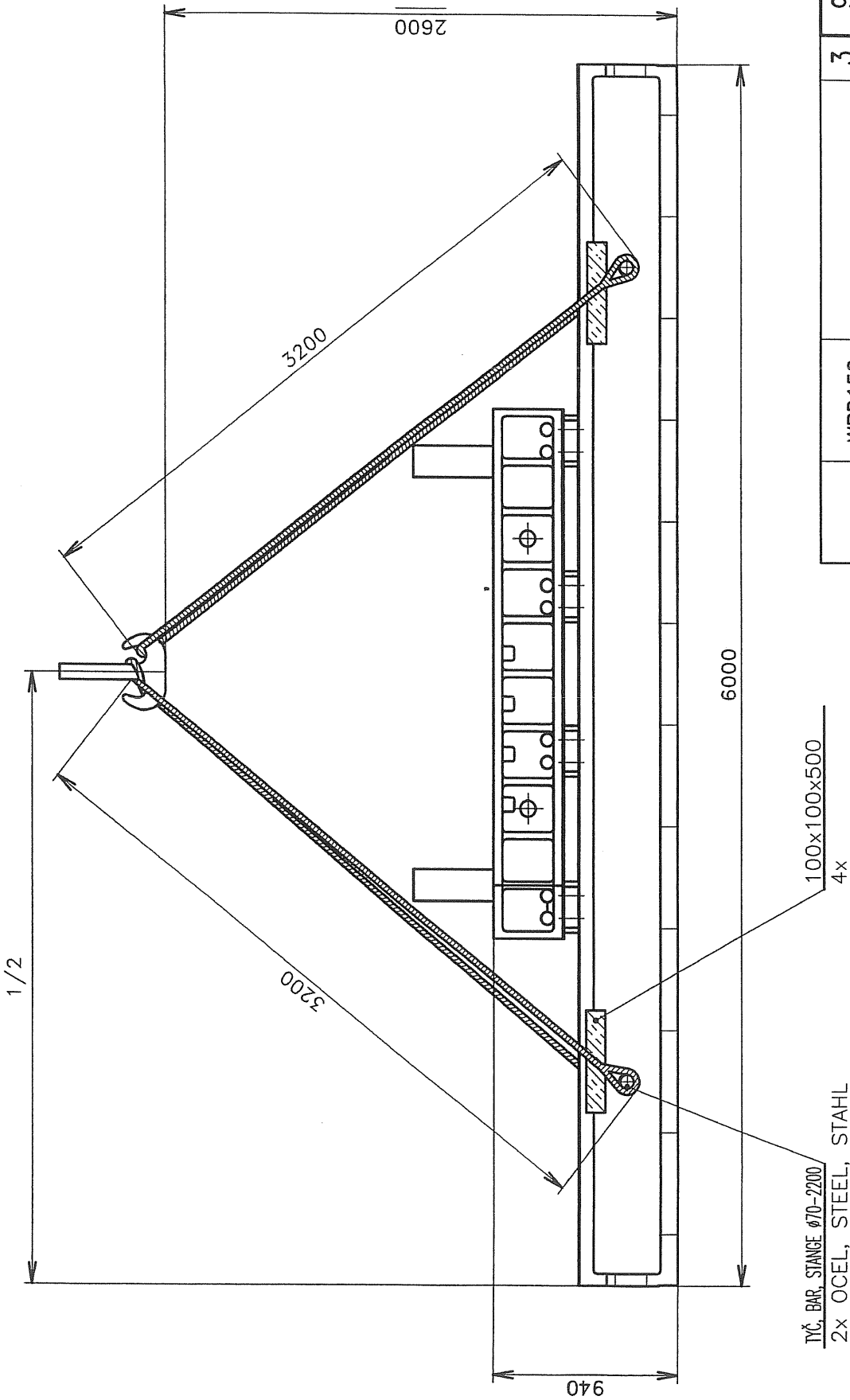
100x100x500
4x


	WRD 150 skupina/bp Sajfert P. novrh	PŘEPRAVA SKUPINY LOŽE 4m TRANSPORTATION OF BED 4m TRANSPORT VOM BETT 4m		3 formát	9900935 číslo výkresu
		22.4.2002 dne	1:20 měřítko	počet listů 1	číslo listu 1



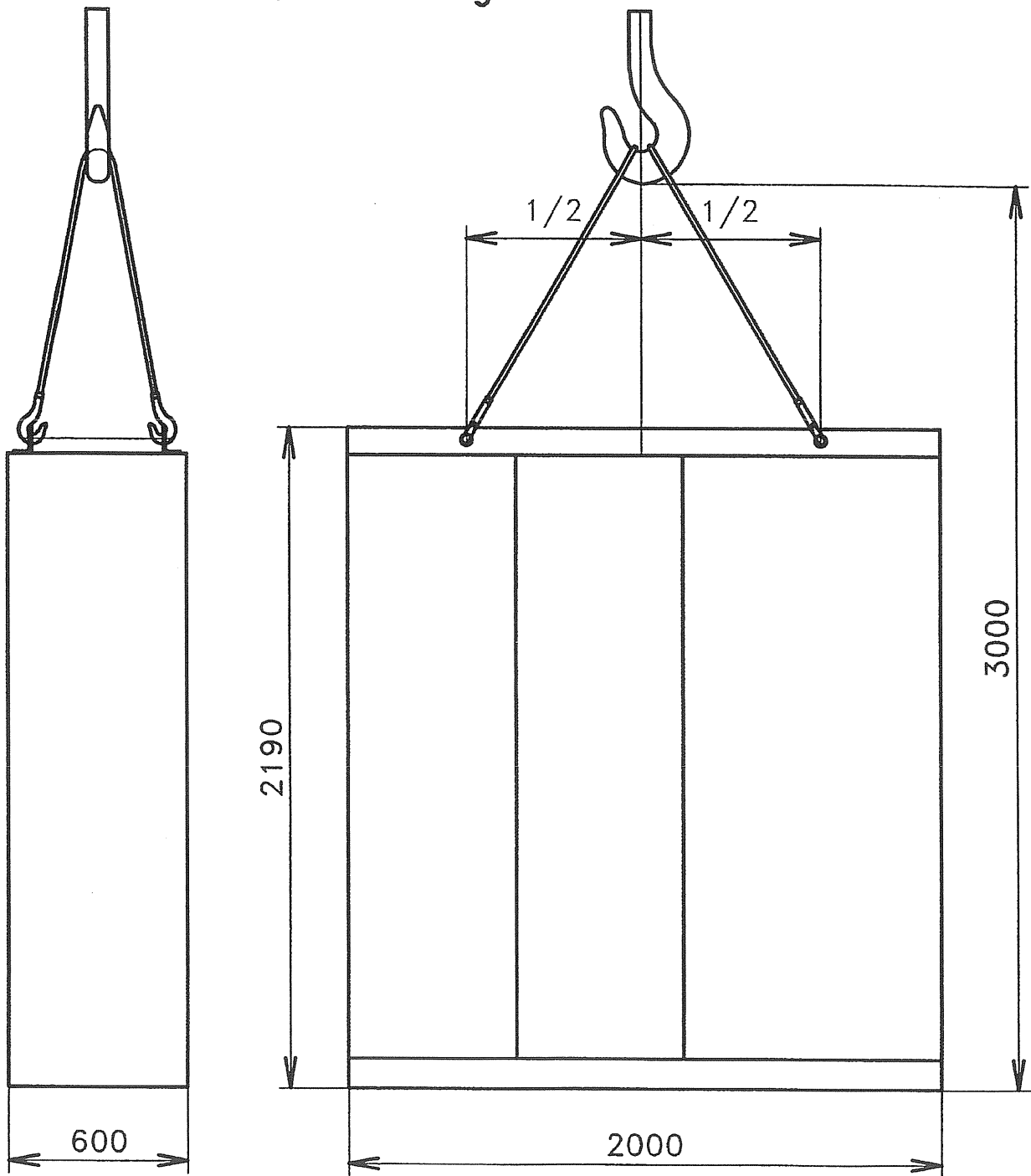
	WRD 150		3	9900936	
	skupina / typ	navrh	formát	číslo výkresu	počet listů
	Sajfert P.	22.4.2002	system	1:20	1:20
	dne	název	pletmost	mřížko	číslo listu
		PŘEPRAVA SKUPINY LOŽE 6m TRANSPORTATION OF BED 6m TRANSPORT VOM BETT 6m			

Q = 13 500 kg



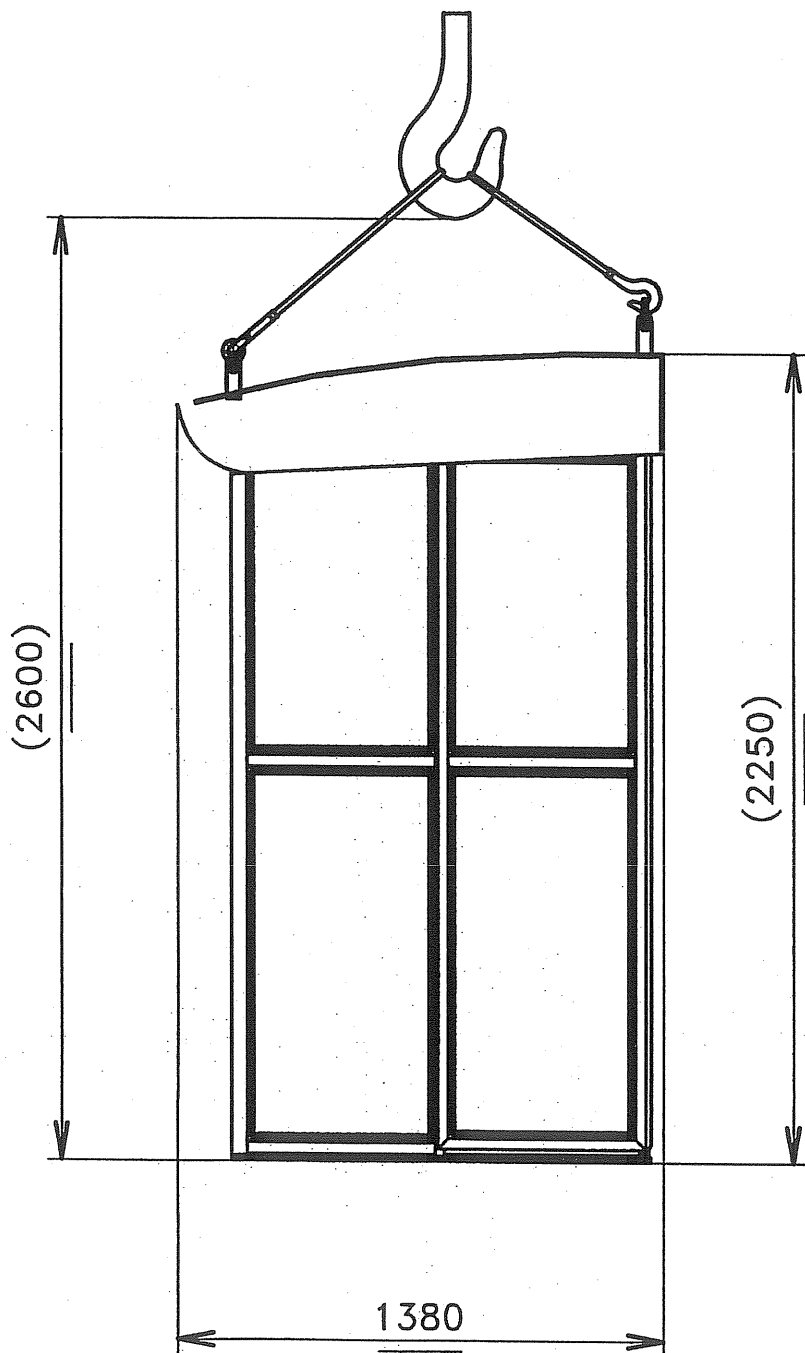
	WRD150 skupina/bp Sojfert P. navrh 22.4.2002 dne	PŘEPRAVA LOŽE 6 A SANI/ TRANSPORTATION OF BED 6 WITH SADDLE TRANSPORT VON BETT 6 UND SCHLITTEN	3 formát	9900937 číslo výkresu	počet listů	
					systém	
					platnost	1:20 měřítko
					číslo listu	

Q = 800 kg




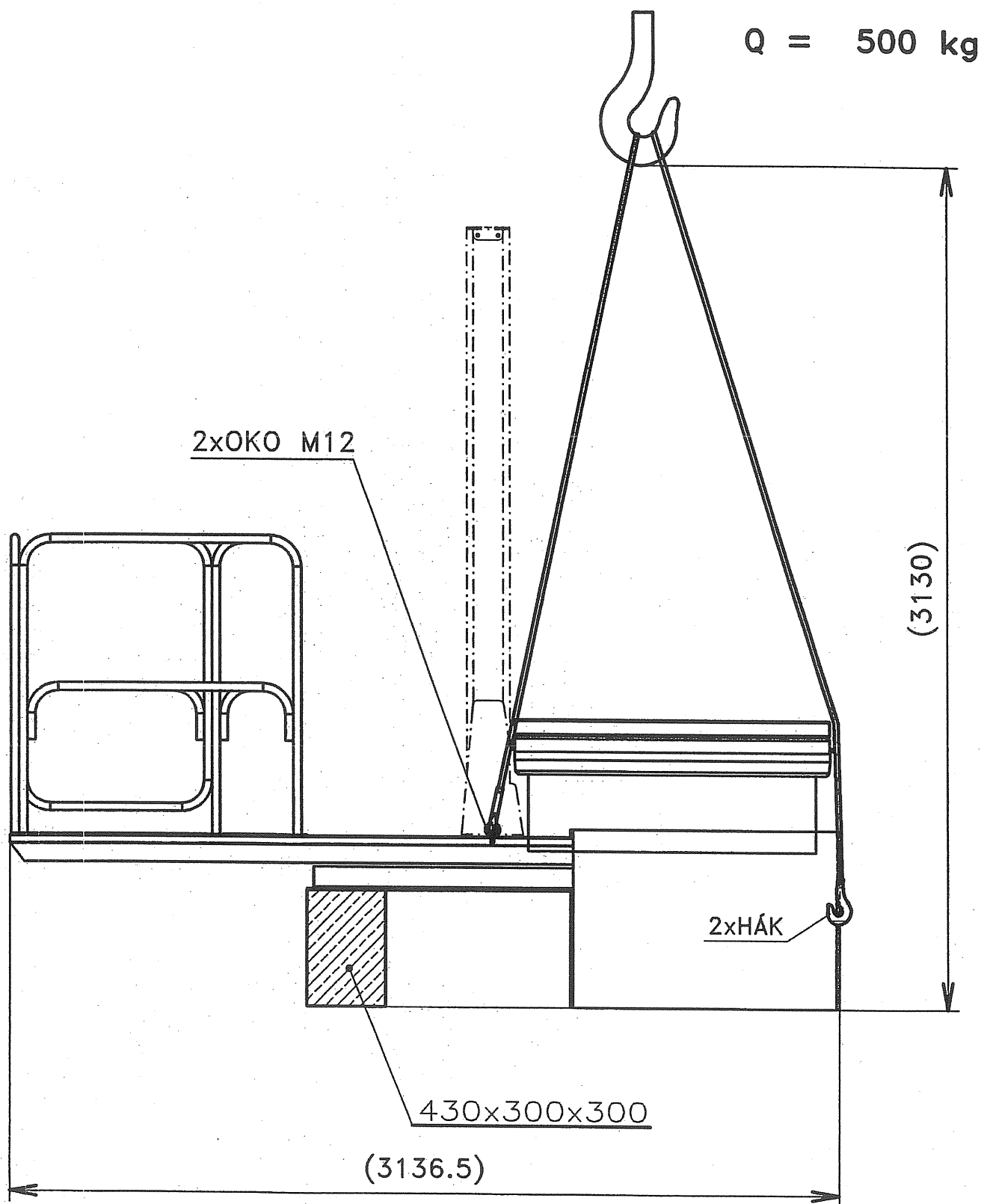
	WRD 150	PŘEPRAVA ELEKTROSKŘÍŇE		4	9900938	
	skupina / typ	TRANSPORTATION OF SWITCH GEAR CABINET		formát	číslo výkresu	
	Sajfert P.	TRANSPORT DES SCHALTSCHRANKES		system	počet listů	
	navrhl					
	22.4.2002					
	dne	název		platnost	1:20	číslo listu
					měřítko	

Q = 200 kg




STARÝ VÝKRES 9900933

	WRD150	PŘEPRAVA KABINY		4	9901218	
	skupina / typ	TRANSPORTATION OF CABIN		formát	číslo výkresu	
	Sajfert P.	TRANSPORT DER KABINE		systém		počet listů
	navrhl					
	23.4.2008					
	dne	název		platnost	1:20	číslo listu
					měřítko	



STARÝ VÝKRES 9900939

	WRD150		PŘEPRAVA PLOŠINY TRANSPORTATION OF LIFTING PLATFORM TRANSPORT DER BUHNE	4	9901219	
	skupina/typ				číslo výkresu	
	Sajfert P.				počet listů	
	23.4.2008				systém	
	dne				platnost	
			název		1:20	číslo listu
					měřítka	

